



Environmental, economical, social & technical assessment of possible future waste management scenarios for Mogilev

Alena Sarokina

Monika Dobreva

Roland Ramusch

Alexandra Pukhnyuk

University of Natural Resources and Life Sciences, Vienna

Department of Water, Atmosphere and Environment

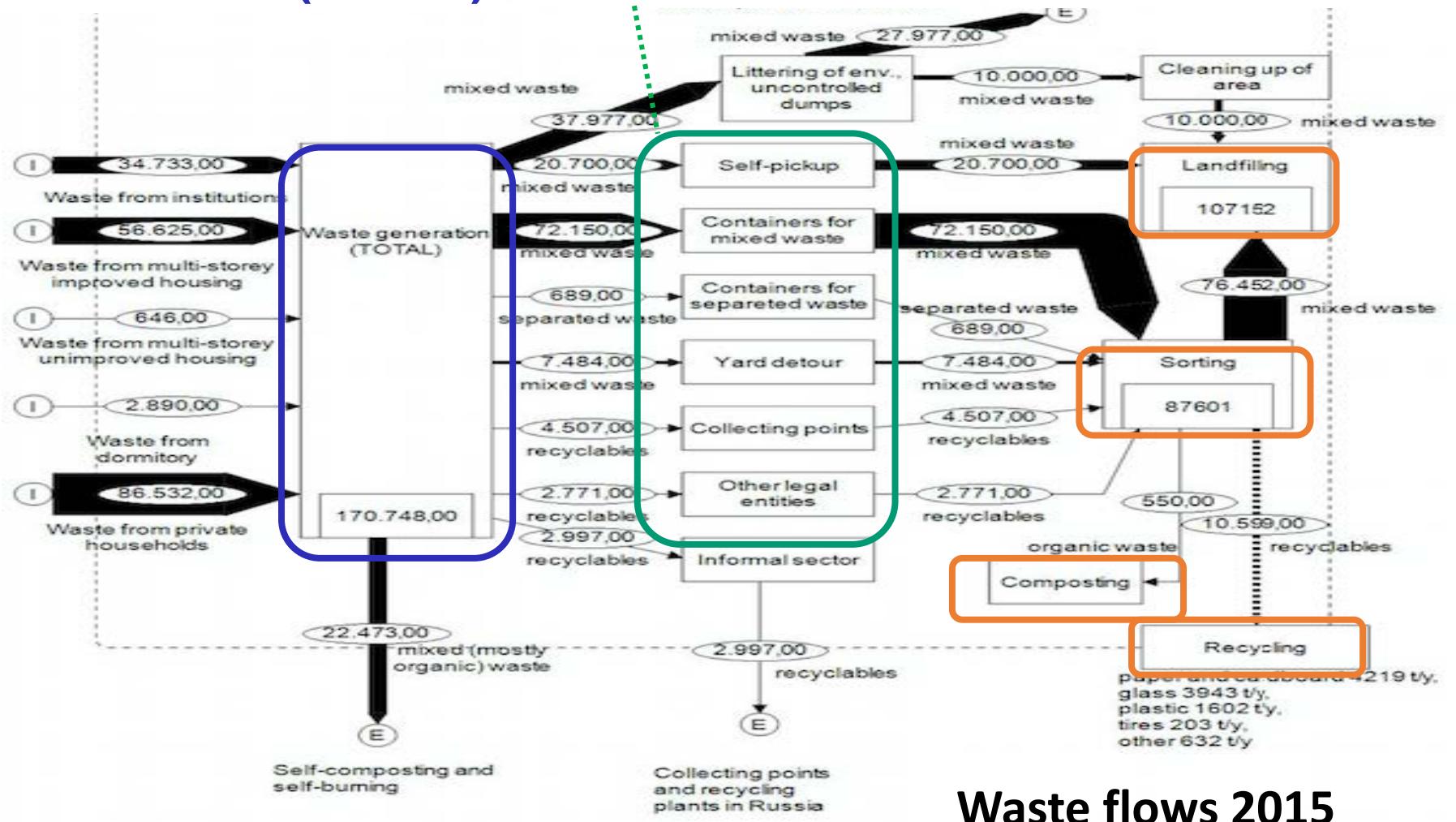
Institute of Waste Management

Content

1. Current waste management in Mogilev
2. Possible future waste management scenarios in Mogilev
3. Assessment of scenarios

Current waste management in Mogilev

Generation (norms) • Formal collection • Treatment & disposal

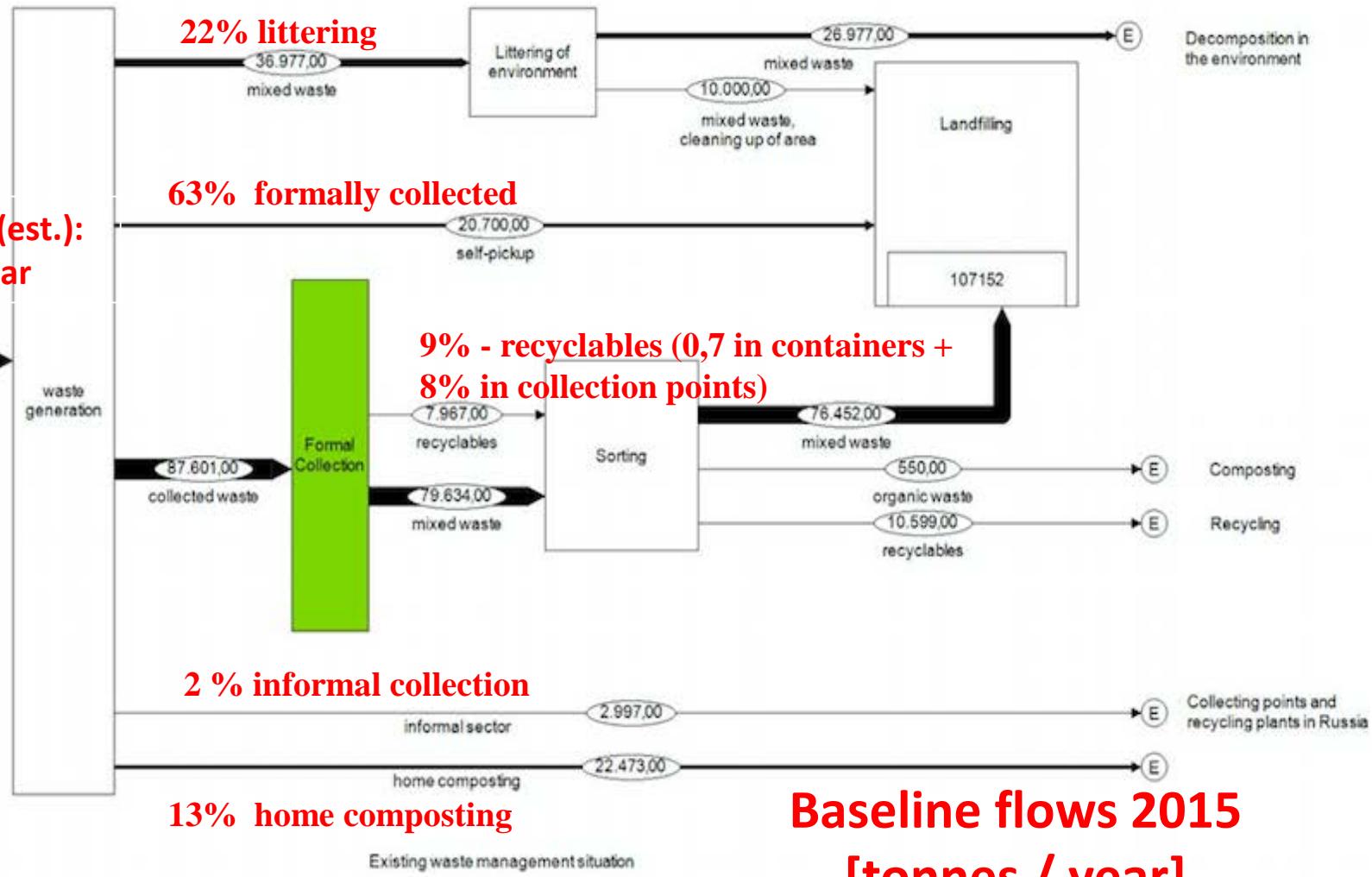


Waste flows 2015

[tonnes / year]

Current waste management in Mogilev -2

**Generated waste (est.):
456 kg/cap/year**



Mogilev waste composition

| Component | Waste composition (residual waste only ?) |
|--|--|
| Organics | 30% |
| Paper/Cardboard | 8% |
| Glass | 7% |
| Plastics | 3% |
| Fe/Ne-Metals | 2% |
| Wood | 5% |
| Textiles | 3% |
| Minerals | 8% |
| Composites | 3% |
| Pollutants (Hazardous & WEEE) | 3% |
| Other: contains bones leather rubber and residuals over 10mm, WEEE | 18% |
| Fine fraction <10mm | 10% |
| Total | 100 |

Source: SAP (2015) – „waste composition in containers“

Standard assumptions for all scenarios

| Parameter | 2015 t/year | 2025 t/year | Source |
|----------------------------|--------------------------------------|--------------------------------------|-------------------------------|
| Waste generation (est.) | 170,748 456 kg/cap.yr | 197,870 529 kg/cap.yr | waste forecast tool |
| Formally collected waste | 87,601 234 kg/cap.yr = 63% | 172,400 461 kg/cap.yr= 89% | waste forecast tool |
| Home composting | 22,473 | 22,473 | Estimated |
| Informal collection | 2,997 | 2,997 | Estimated based on literature |
| WEEE & hazardous waste | | 2,500 | waste progn. tool |

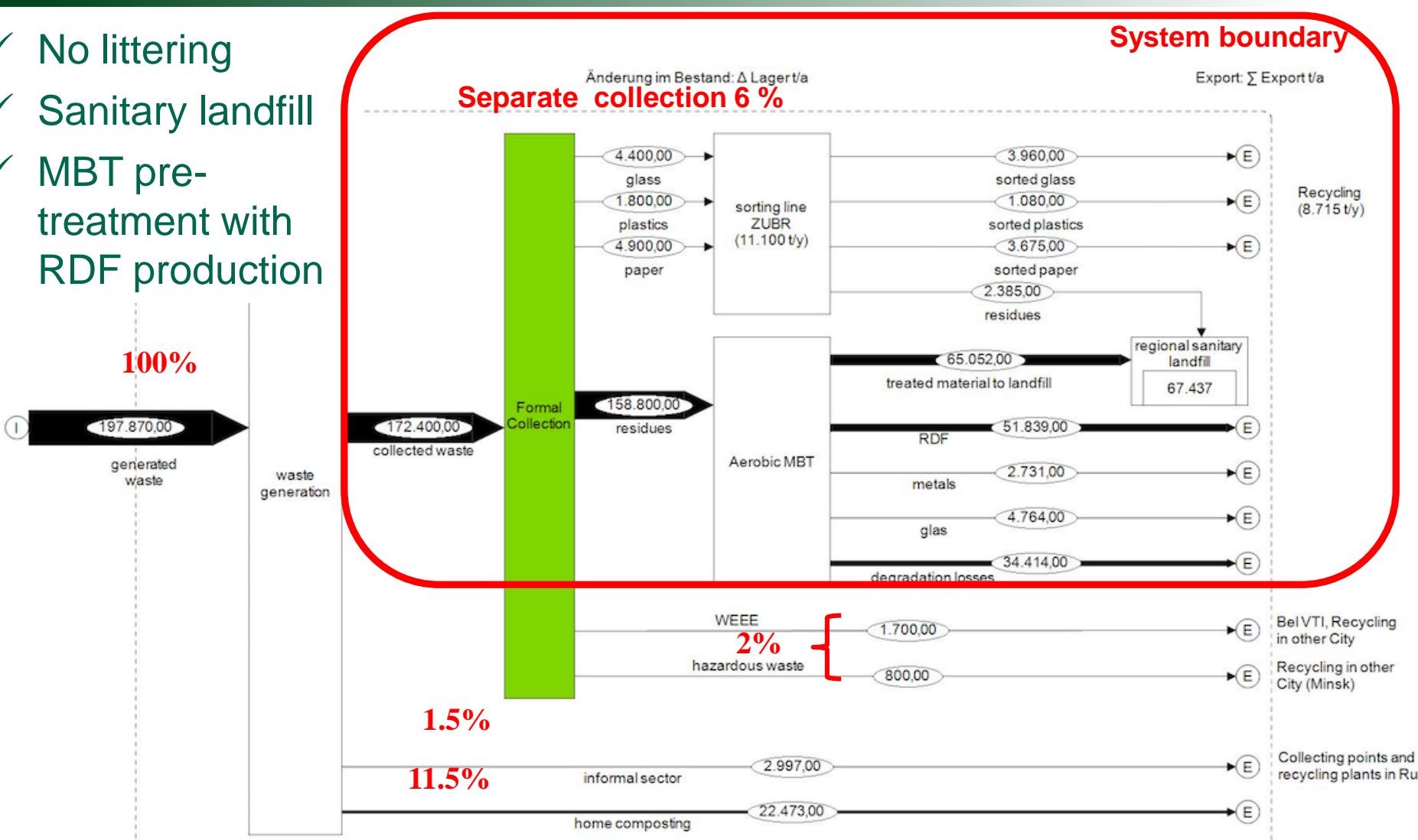
Outside system boundaries

Future WM-scenarios

| Scenario | Separate Collection (%) | Separate collected recyclables | Separately collected fractions | Treatment Technology |
|---|-------------------------|---|---|---|
| Sc.0 - Sanitary LF+MBT | 6 |  | Glass Paper Plastic | Sorting line ZUBR + MBT, landfill |
| Sc 1 Partly recycling (dry/wet bin) + MBT | 14 |  | Glass Paper Plastic Metals | Sorting line ZUBR + MBT, landfill |
| Sc 2 Full recycling + MBT+composting | <u>29</u> |  | Glass Plastic Organics Paper Metals | Sorting line ZUBR + MBT, composting, landfill |
| Sc 3- Full recycling, energy recovery (inciner.), composting | <u>29</u> |  | Glass Paper Plastic Organics Metal | Sorting line ZUBR, incineration, composting, landfill |
| Sc 4 - Full energy recovery (incin. & anaerobic digestion) | 21 |  | Glass Metals Organics | Sorting line ZUBR, incineration, biogas plant, landfill |

Scenario 0 - Sanitary LF+MBT

- ✓ No littering
 - ✓ Sanitary landfill
 - ✓ MBT pre-treatment with RDF production



Scenario 1 - MBT + partly recycling (gl, pl, me, pa)

- Glass, plastic, metal, paper in one bin



Example dry-wet-bin in DE (Trenntmagazin, 2014)

- Treatment & disposal infrastructure
 - after-sorting of dry-wet bin recyclables
 - MBT for wet fraction with RDF production
 - sanitary landfill

| Fraction | Targets _{dry-wet %} |
|----------|------------------------------|
| Glass | 71 |
| Plastics | 60 (input into recycling) |
| Metals | 81 |
| Paper | 60 (input into recycling) |

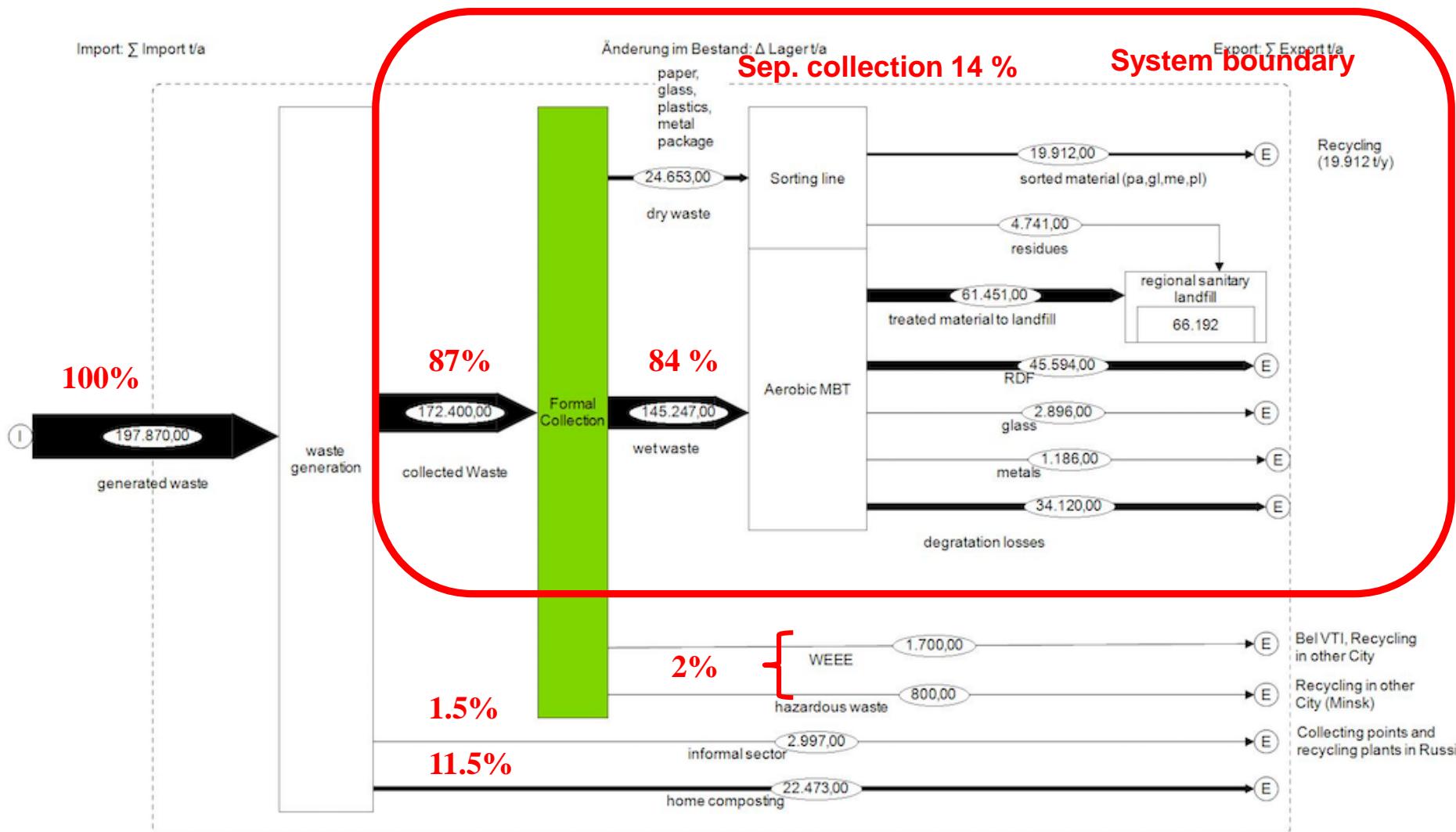
Tab.: Collection Targets of dry-wet-bin
(Pötschacher (2016))

Scenario 1 - MBT + partly recycling (gl, pl, me, pa)

Import: Σ Import t/a

Änderung im Bestand: Δ Lager/t/a

Export: Σ Export t/a
System boundary



Scenario 2 - Full recycling + MBT + composting

- Separately collection for **glass, plastic, paper, metals, organics** in separate bins
- Treatment & disposal infrastructure
 - Sorting line for after-sorting of recyclables
 - MBT for residual waste with RDF production
 - Sanitary landfill
 - Composting plant

| Fraction | Targets _{high} % |
|----------|---------------------------|
| Glass | 69 |
| Plastics | 65 |
| Paper | 74 |
| Metals | 60 |
| Organics | 51 |

Tab.: High separate collection targets (Boer, 2005)

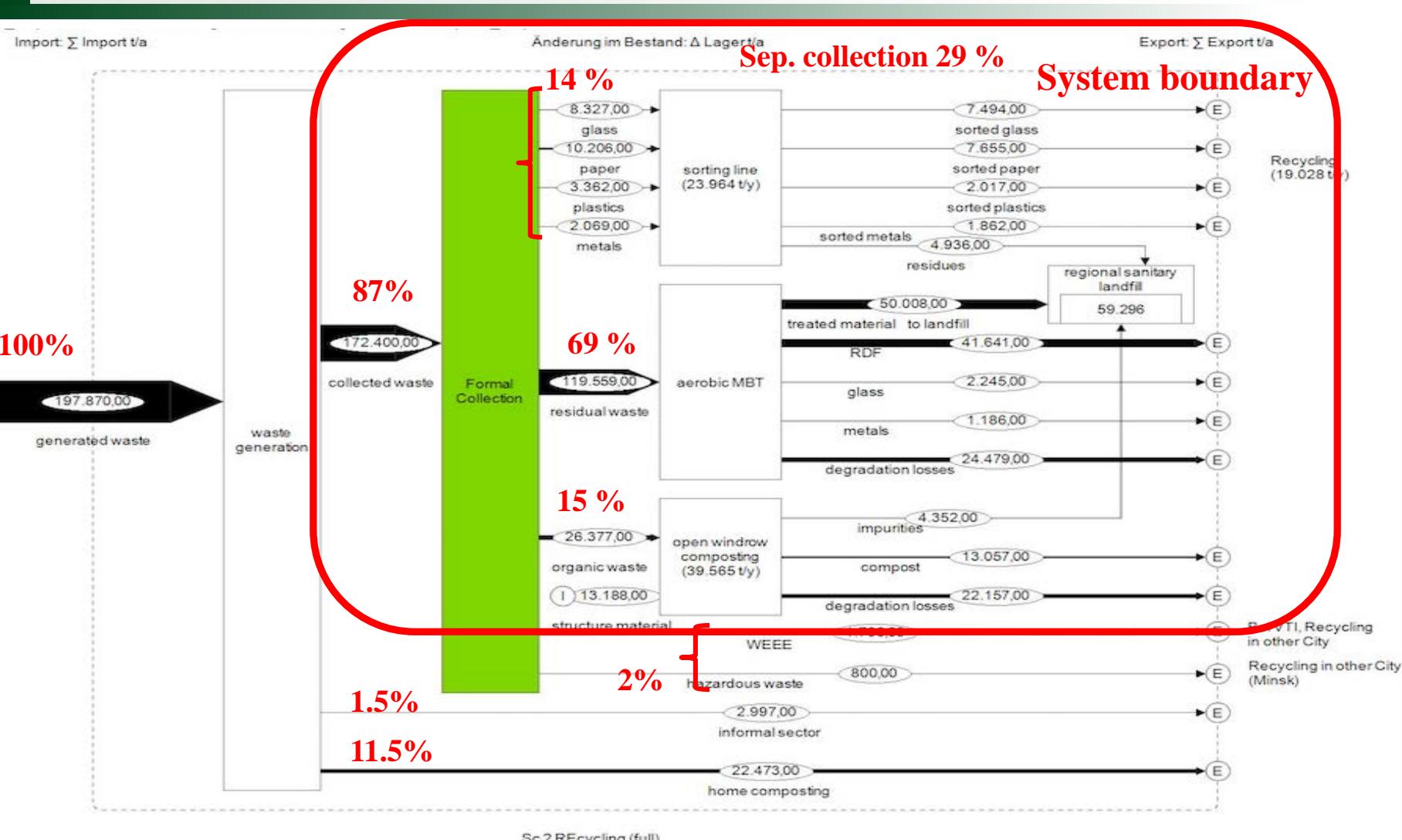


Upper Austria (Plant Huemer), 2008

photo: Erwin Binner

Fig. .. Example of windrow composting in lower Austria (Huemer 2008, photo Binner)

Scenario 2 - Full recycling + MBT + composting



Sc 3 - Full recycling, energy recovery (incineration), composting

- Separate collection for glass, plastic, paper, metals, organics in separate bins

Treatment & disposal infrastructure:

- Sorting line for after-sorting of recyclables
- Composting plant
- Incineration plant
- Sanitary landfill

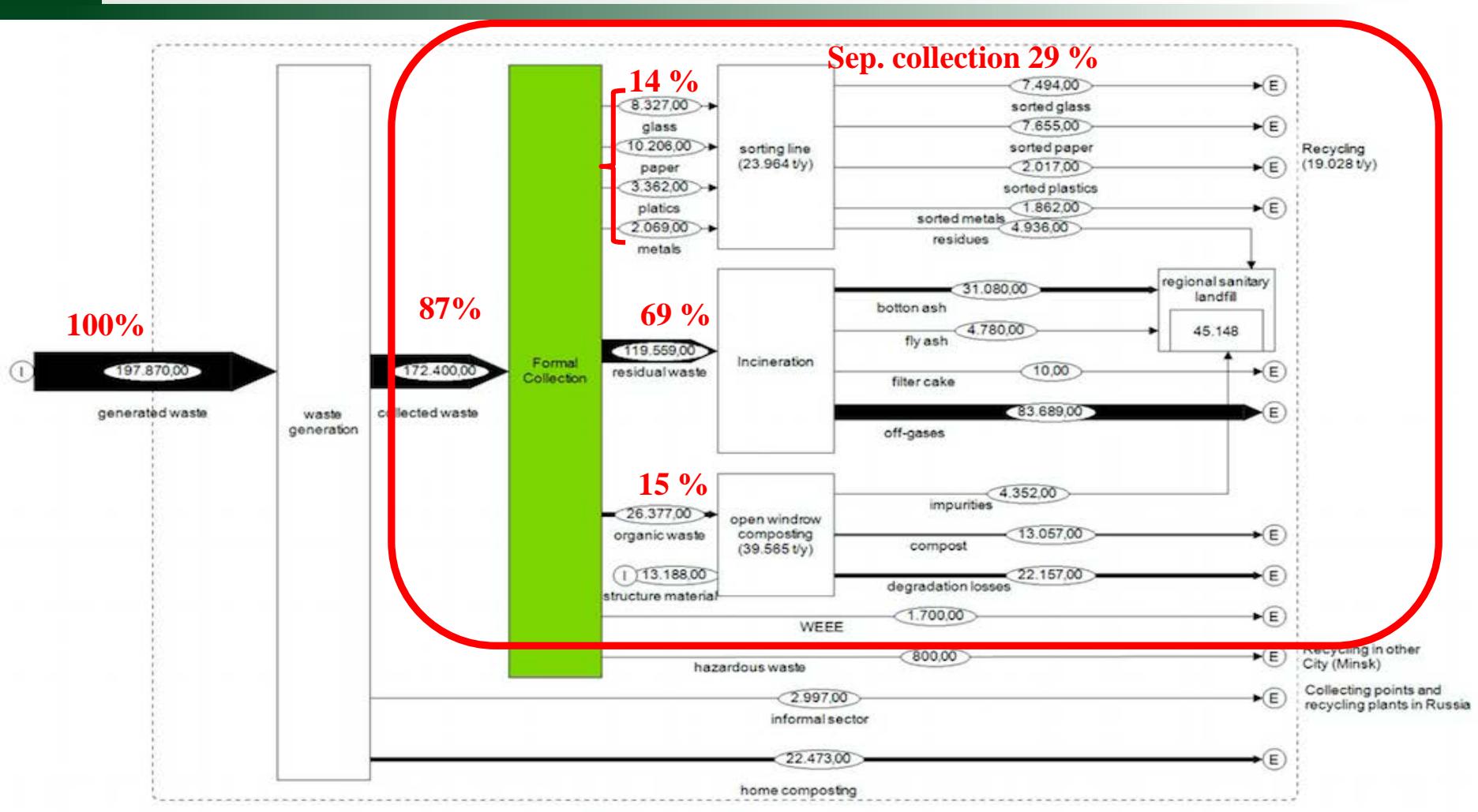
| Fraction | Targets _{high} % |
|----------|---------------------------|
| Glass | 69 |
| Plastics | 65 |
| Paper | 74 |
| Metals | 60 |
| Organics | 51 |

Tab.: High separate collection targets (Boer, 2005)



Fig. .. Example of windrow composting in lower Austria (Huemer 2008, photo Binner)

Sc 3 - Full recycling, energy recovery (incineration), composting



Sc. 3 Recycling partly_energy

Scenario 4 - Full energy recovery (incin. & anaerobic digestion)

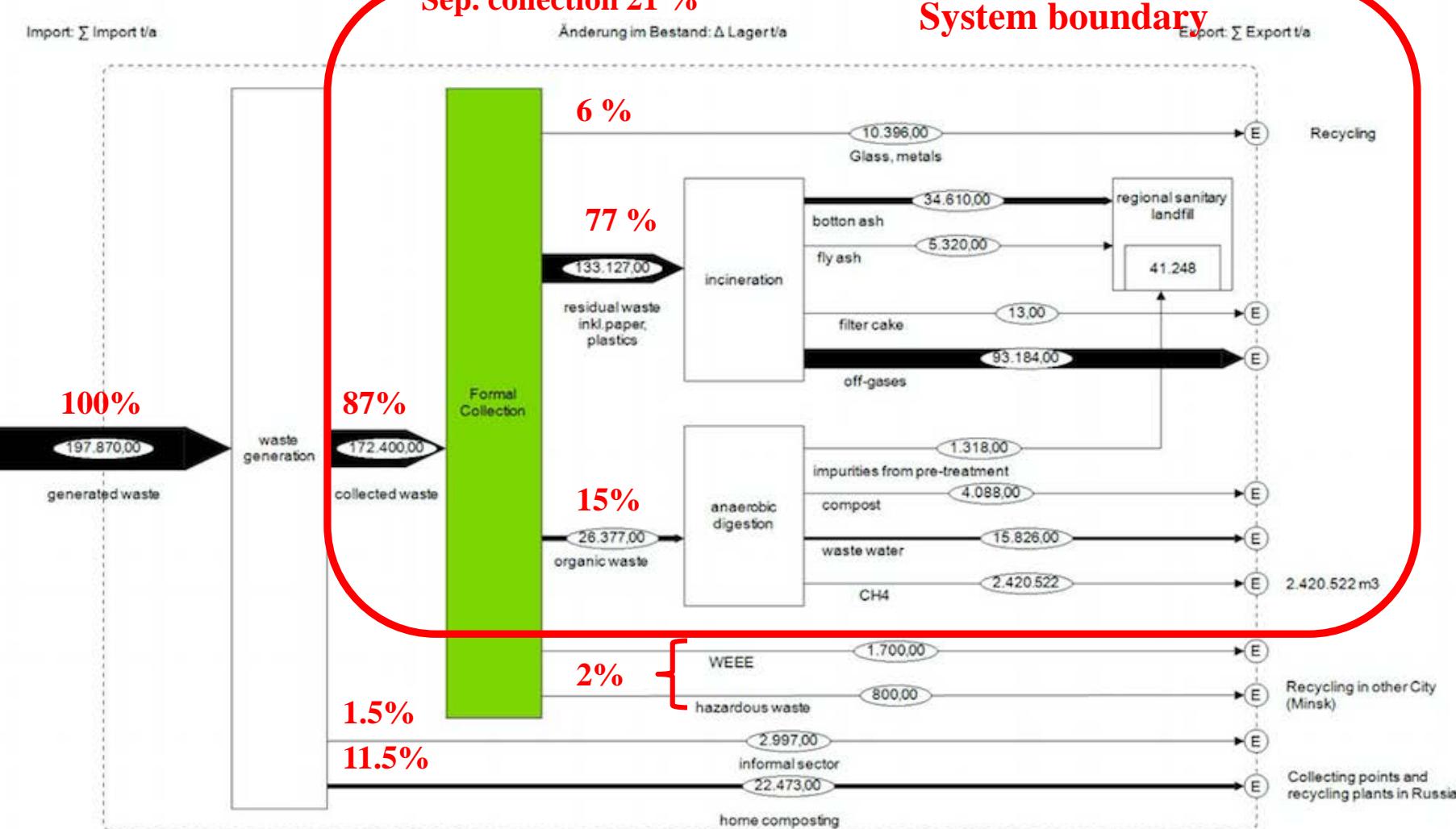
- Separate collection for **glass** and **metals, organics to increase calorific value of incinerated waste**
- Recyclables (**gl, me**) go directly to recycling plants (no after-sorting)
- Treatment & disposal infrastructure:
 - Incineration
 - Anaerobic digestion
 - Sanitary landfill

| Fraction | Targets _{high} % |
|----------|---------------------------|
| Glass | 69 |
| Metals | 60 |
| Organics | 51 |

Tab. High separate collection targets (Boer, 2005)

Scenario 4 - Full energy recovery (incin. & anaerobic digestion)

Import: Σ Import t/a:



Main outputs of scenarios

| Main outputs (ths t/yr) | Base-line | Sc 0: sanitary landfill, aerobic MBT | Sc. 1: MBT- Recy (wet/dry- bin) | Sc.2: MBT - (separ.col. gl, pl, pa, me, org _{comp}) | Sc.3: Incin. - (separ.col. gl, pl, pa, me, org _{comp}) | Sc.4: Incin. - (separ. col. gl, me, org _{biogas}) |
|---|-----------|---|---------------------------------------|--|---|---|
| Separate collection: - recyclables | 10,6 | 11,1 | 24,7 | 23,9 | 23,9 | 10,3 |
| - organics | | - | - | 26,4 | 26,3 | 26,3 |
| Recyclables (from ZUBR + glass & metals from MBT) | | 16,2 | 23,9 | 35,5 | 32,0 | 14,4 |
| RDF from MBT | - | 51,8 | 45,5 | 41,6 | - | - |
| Compost | - | - | - | 13,0 | 13,0 | 4,0 |
| Energy (incineration): Electricity (MWh) | - | | | | 23 366 MWh 294 415 GJ | 29 380 MWh 370 184 GJ |

Assessment of scenarios

- I. Economic assessment (6 quantitative indicators)
- II. Environmental assessment (6 quantitative indicators)
- III. Social Assessment (6 qualitative + 1 quantitative indicator)
- IV. Technical assessment (4 qualitative indicators)

I. Economic assessment - indicators

1. Total costs of waste management (WM)
 - Investment costs [€]
 - Annual operation costs [€/year]
 - Annual total discounted costs [€/year]
2. WM costs per tonne [€/t formally collected waste]
3. Revenues generated [€/year]
4. Ratio of fees & revenues and total annual costs of the WM-system [%]
5. Costs as % of approved city income & expenditure [%]
6. Costs as % of minimum wage 2016 [%]

Total costs of WM system

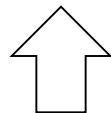
Total costs considered for 3 subsystems:

1

2

3

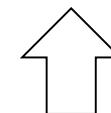
- SS 1 and SS 2: calculated with local (real) costs; SS 3: sorting plants with real costs, other facilities with cost curves (price level 2003);
- **Main goal:** We want to show **DIFFERENCES** between the scenarios (local costs might be cheaper in Belarusian reality)!



Local costs
considered



Local costs
considered

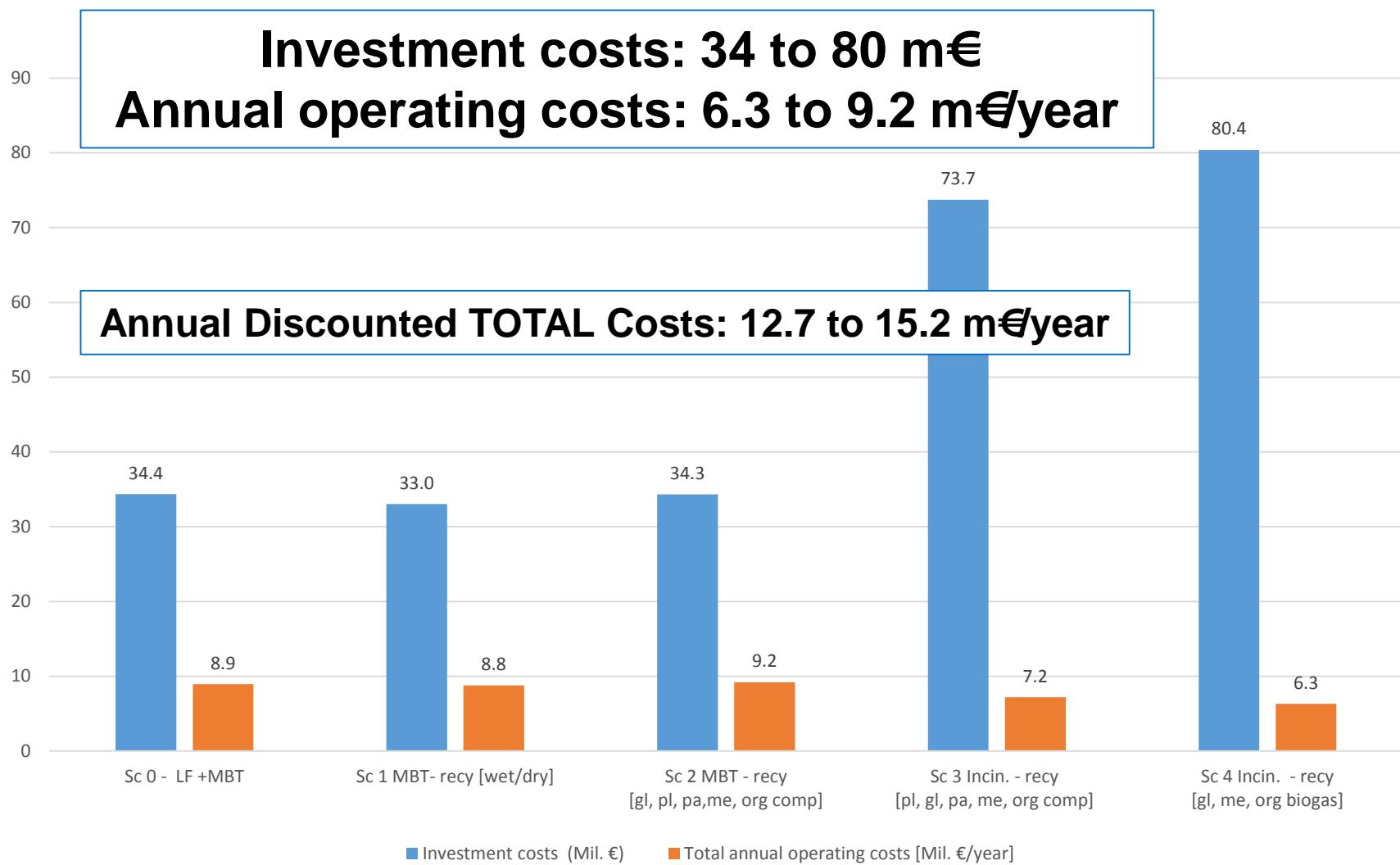


Costs curves based on EU
facilities

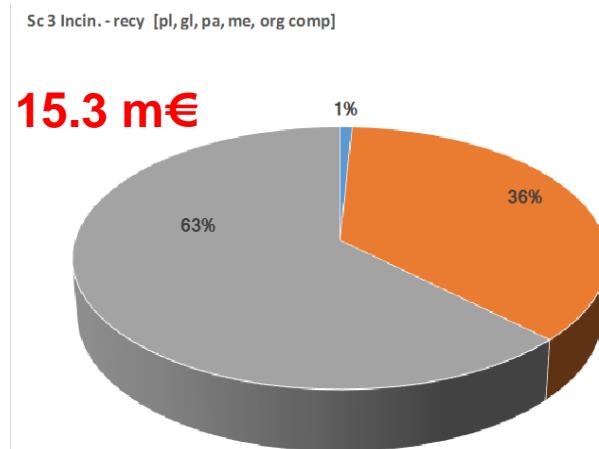
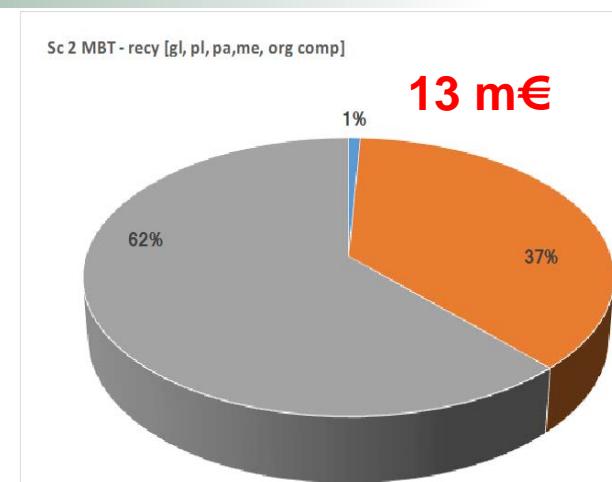
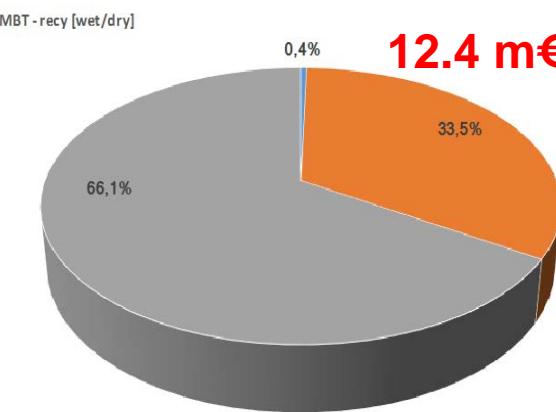
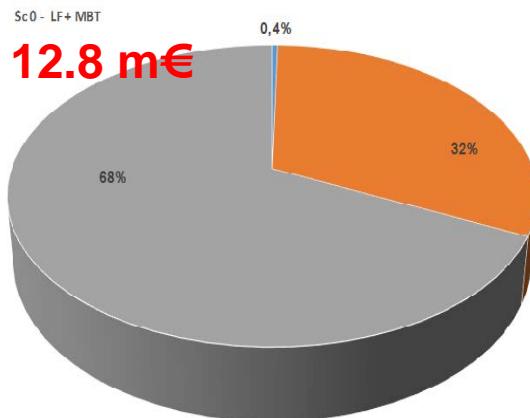
1. Total costs of WM system

| | Cost type | Sc 0 - LF +MBT | Sc 1 MBT-recy [wet/dry] | Sc 2 MBT – recy [gl, pl, pa, me, org comp] | Sc 3 Incin. - recy [pl, gl, pa, me, org comp] | Sc 4 Incin. - recy [gl, me, org biogas] |
|-----------------|--|--------------------|-------------------------|--|---|---|
| [1] | Investment costs [m€] | 34.4 | <u>33.1</u> | 34.3 | 73.7 | <u>80.4</u> |
| [2] | Annual discounted investment costs [m€/year] | 3.8 | <u>3.7</u> | 3.8 | 8.1 | <u>8.9</u> |
| [3] | Annual operating costs [m€/year] | 8.9 | 8.8 | <u>9.2</u> | 7.2 | <u>6.3</u> |
| [4]= [2]+[3] | Total annual discounted costs [m€/year] | 12.8 | <u>12.4</u> | 13 | <u>15.3</u> | 15.2 |
| ss1 | <i>Total ann. costs bins & containers [%]</i> | <u>0.4</u> | <u>0.4</u> | <u>0.8</u> | <u>0.8</u> | 0.6 |
| ss2 | <i>Total ann. costs collection & transport [%]</i> | <u>31.7</u> | 33.5 | <u>37.2</u> | 36.5 | 32.4 |
| ss3 | <i>Total ann. costs Treatment & disposal [%]</i> | <u>68.0</u> | 66.1 | <u>61.9</u> | 62.7 | 67.0 |

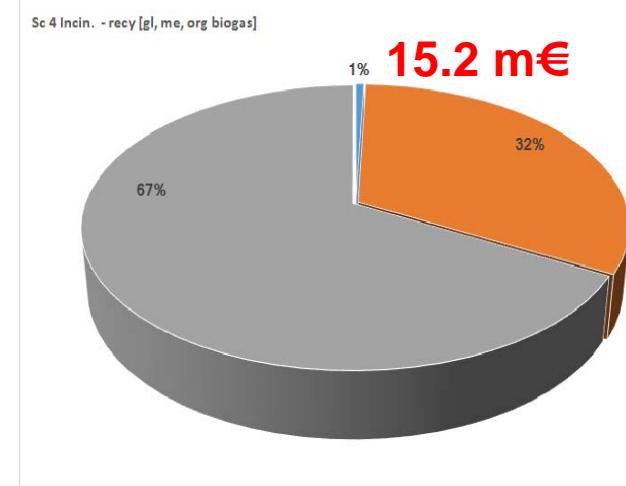
Ad 1. Investment costs [m€] & Annual operating costs [m€/year]



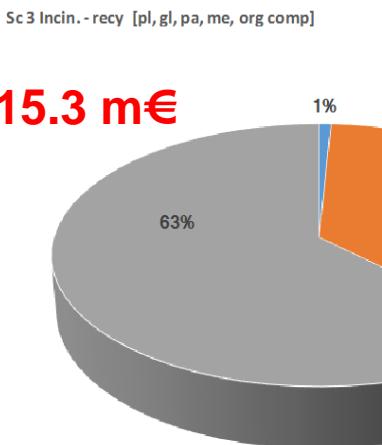
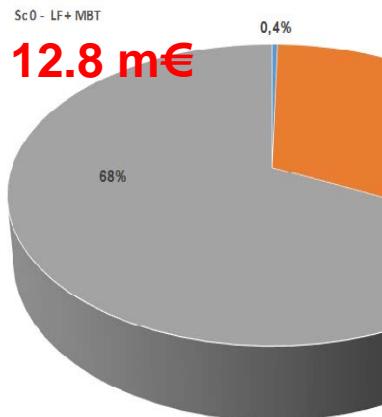
Ad 1. Total annual costs per subsystem for scenarios [%]



- Total annualized costs
Subsystem Treatment & Disposal [%]
- Total annual Costs Subsystems collection & transport [%]
- Total annual costs Subsystem bins & container system [%]

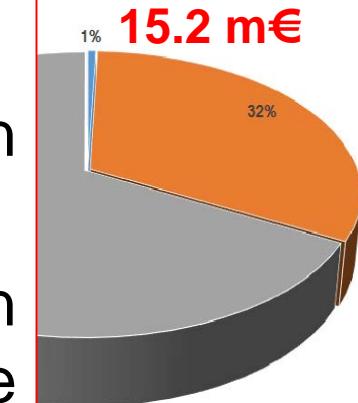
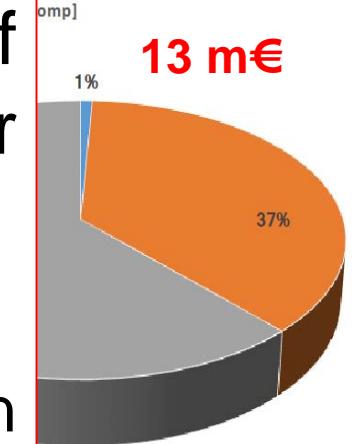


Ad 1. Total annual costs per subsystem for scenarios [%]



Reasons for lower costs of subsystem collection & higher costs of subsystem treatment:

- Level of wages lower in BY
- Treatment facilities in established WM system already amortized
- Investment costs based on European level
- Operating costs for collection based on Belarussian price levels



2. Total annual costs of WM per ton of formally collected waste [€/t]

| Subsystem | Sc 0 - LF +MBT | Sc 1 MBT- recy [wet/dry] | Sc 2 MBT – recy [gl, pl, pa, me, org comp] | Sc 3 Incin. - recy [pl, gl, pa, me, org comp] | Sc 4 Incin. - recy [gl, me, org biogas] |
|------------------------------------|----------------|--------------------------|--|---|---|
| Total an. costs [€/t coll.] | 63.7 | <u>62.2</u> | 66.0 | <u>67.3</u> | 64.5 |

Total annual costs per subsystem: [€/t collected]

| | | | | | |
|------------------------|------------------|------------------|------------------|------------------|------------------|
| Bins & container | 0.24 | 0.26 | <u>1</u> | <u>1</u> | 0.36 |
| Collection & transport | 20 | 21 | <u>25</u> | <u>25</u> | <u>21</u> |
| Treatment & disposal | <u>43</u> | <u>41</u> | <u>41</u> | 42 | <u>43</u> |

Formally collected waste: prognosis (2025)

172,400

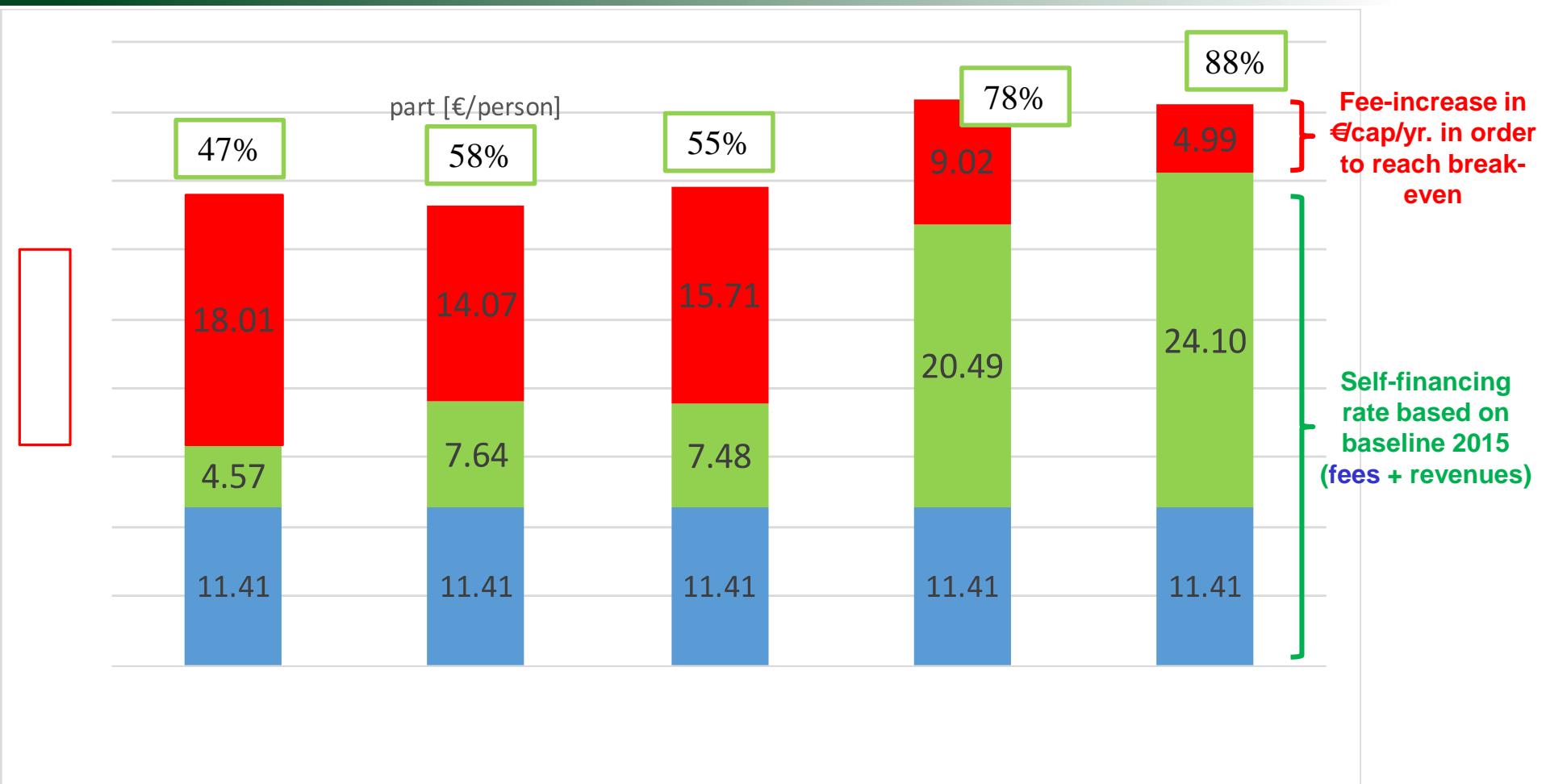
t/yr

3. Revenues [m€/year]

| Assumed selling price | |
|-------------------------------|--------------|
| Paper average | 89 €/t |
| Plastics average | 149 €/t |
| Metals average | 426 €/t |
| Glass | 30 €/t |
| Compost | 10 €/t |
| RDF | 10 €/t |
| Heat | 0.011 €/MJ |
| Electricity from incineration | 96.42 €/Mwh |
| Electricity from biogas | 160.10 €/Mwh |

| | Sc 0 - LF +MBT | Sc 1 MBT- recy [wet/dry] | Sc 2 MBT – recy [gl, pl, pa, me, org comp] | Sc 3 Incin. - recy [pl, gl, pa, me, org comp] | Sc 4 Incin. - recy [gl, me, org biogas] |
|--|-------------------|-----------------------------|--|--|--|
| Revenues sep. coll.+MBT(gl,me) [m€/year] | 1.2 | <u>2.4</u> | <u>2.4</u> | <u>2.4</u> | 1.5 |
| Total Revenue Energy Recovery [m€/year] | 0 | 0 | 0 | 5.3 | 7.6 |
| RDF selling [€/year] | 518,390 | 455,940 | 416,410 | 0 | 0 |
| TOTAL revenues [m€/year] | <u>1.7</u> | 2.9 | 2.8 | 7.7 | <u>9.1</u> |

4. Relation between financed and non-financed part of WM-system of total an. costs [€/cap. yr]



Self financing rate in % (revenues (2025) + fees (2025))

5. & 6. Total annual costs as % of city income & expenditures and wages

| Indicator | Sc 0 - LF +MBT | Sc 1 MBT- recy [wet/dry] | Sc 2 MBT – recy [gl, pl, pa, me, org comp] | Sc 3 Incin. - recy [pl, gl, pa, me, org comp] | Sc 4 Incin. - recy [gl, me, org biogas] |
|---|----------------|--------------------------|--|---|---|
| Costs as % of approved city income | 10.0 | 9.7 | 10.1 | 12.0 | 11.9 |
| Costs as % of approved city expenditures | 10.0 | 9.7 | 10.2 | 12.0 | 11.9 |
| Cost as % of minimum wage | 2.5 | 2.4 | 2.5 | 3.0 | 3.0 |

Infrastructure for WM = **public service in post-socialistic countries**
 For improving WM-system, the **increase of fees** is necessary!

II. Environmental assessment - indicators

1. Source separated collection rate [%]
2. Recycling Rate [%]
3. Energy Recovery Rate [%]
4. Landfilling rate [%]
5. Biodegradable waste diversion rate [%]
6. Greenhouse Gas Emissions [t CO₂-eq.]

1. Source separated collection rate [%]

Separate collection quantities of each waste fraction in [%] of formally collected waste

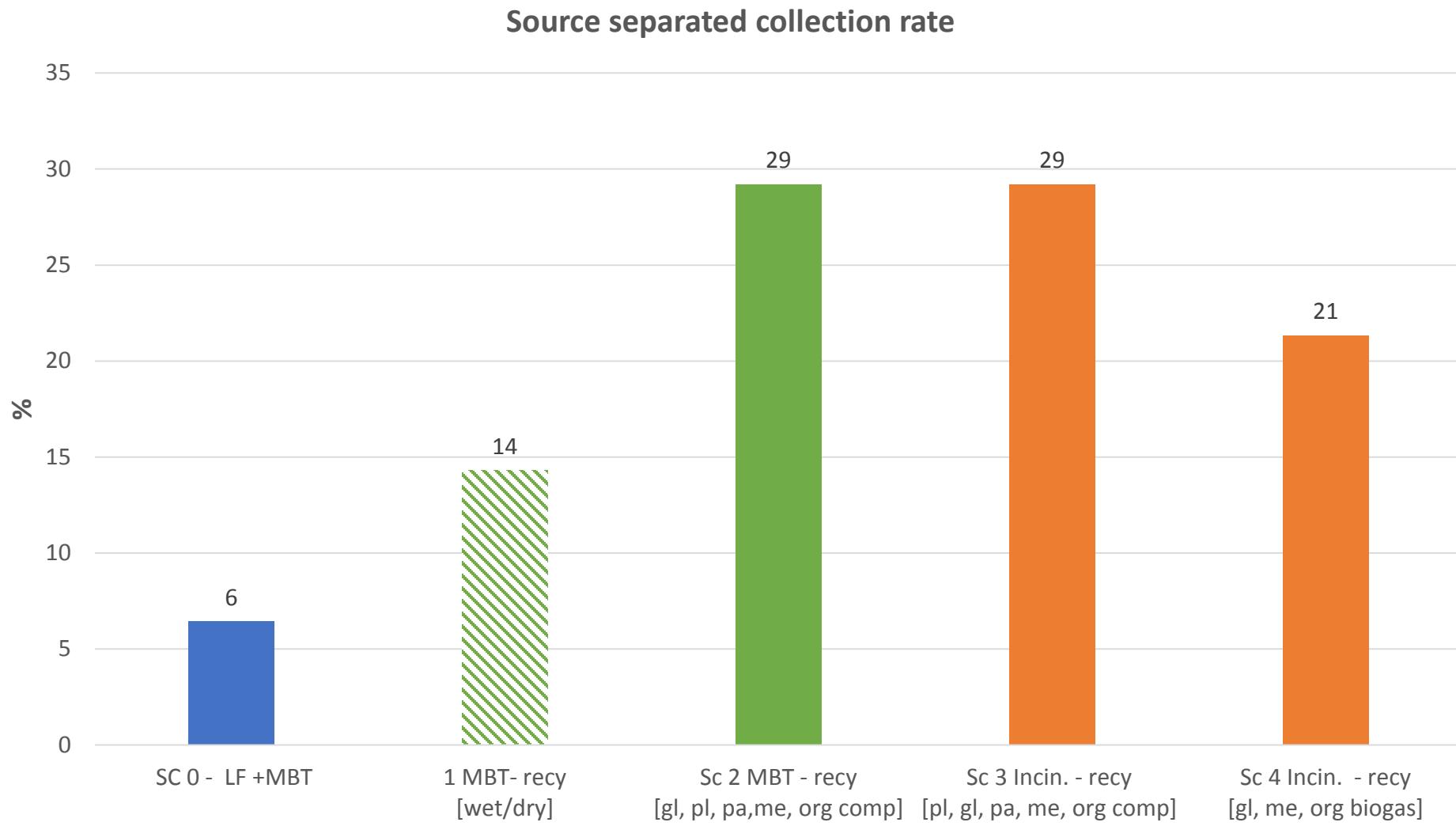
- Residual waste is pre-treated in an MBT-plant
- Hazardous waste and WEEE are not considered (outside system boundary)

Separate collection efficiency

| Fraction | Low | High | Dry-Wet |
|----------|-----|------|----------------------------|
| Plastics | 33% | 65% | 70% |
| Glass | 50% | 69% | 60% (input into recycling) |
| Paper | 45% | 74% | 85% |
| Metals | 60% | 60% | 60% (input into recycling) |
| Organic | - | 51% | - |

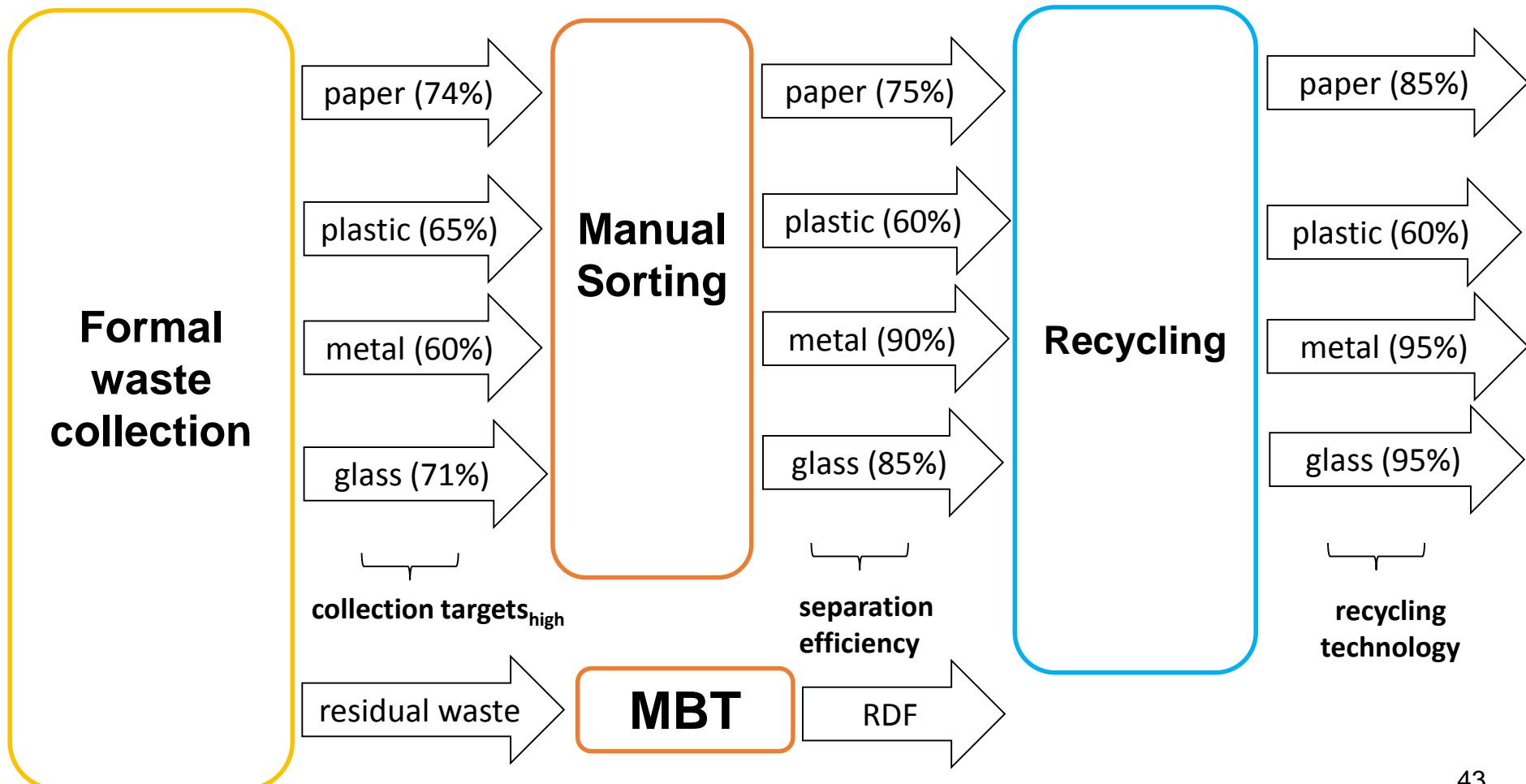
Source: Boer et al. 2005
& Pötschacher, 2016

1. Source separated collection rate [%]

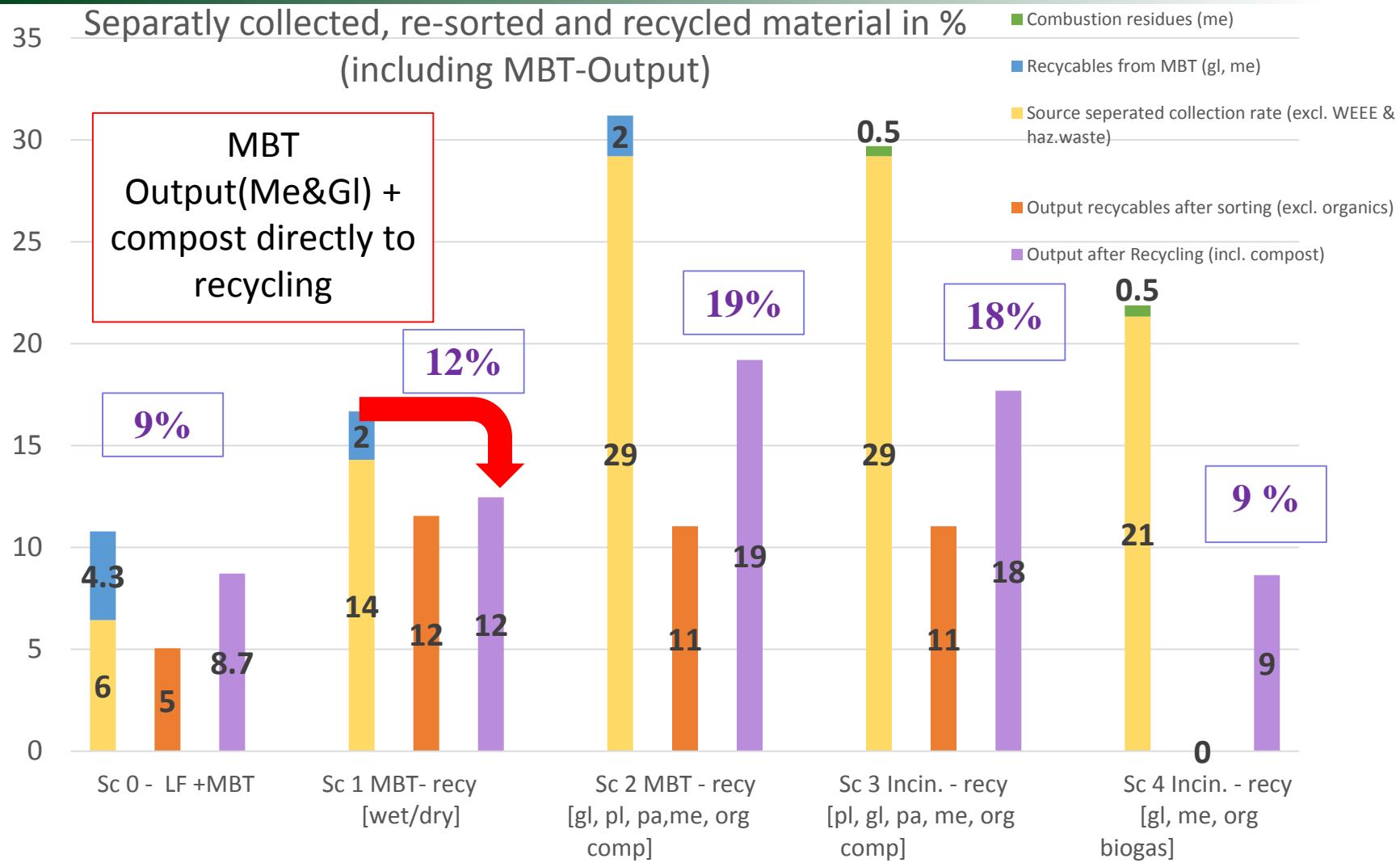


Separate collection vs. manual sorting vs. Recycling Rate

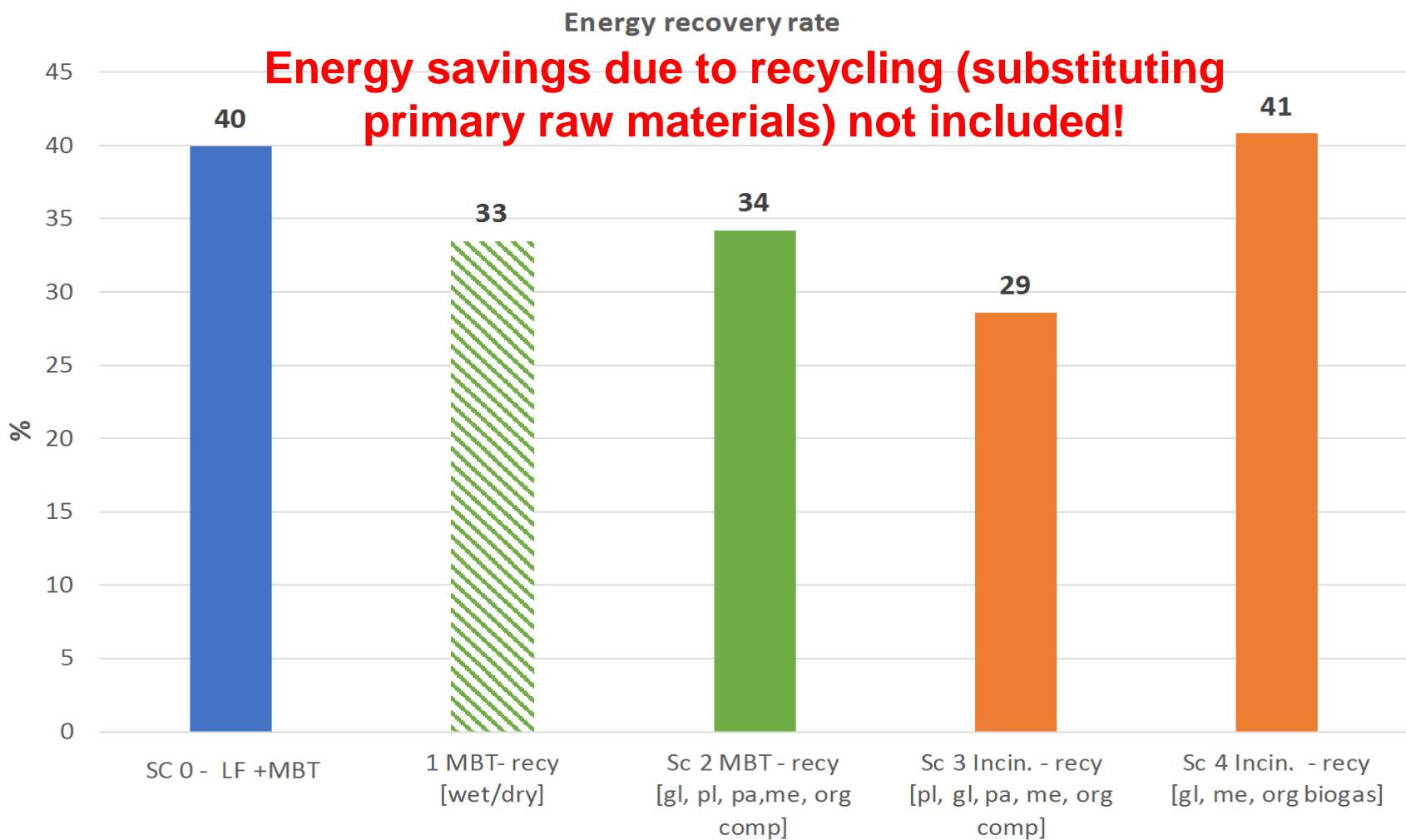
| | | | |
|---------|------------------------------|------------|------------|
| 1 paper | 0.26 paper in residual waste | 0.63 paper | 0.53 paper |
| | 0.74 paper sep. coll. | | |



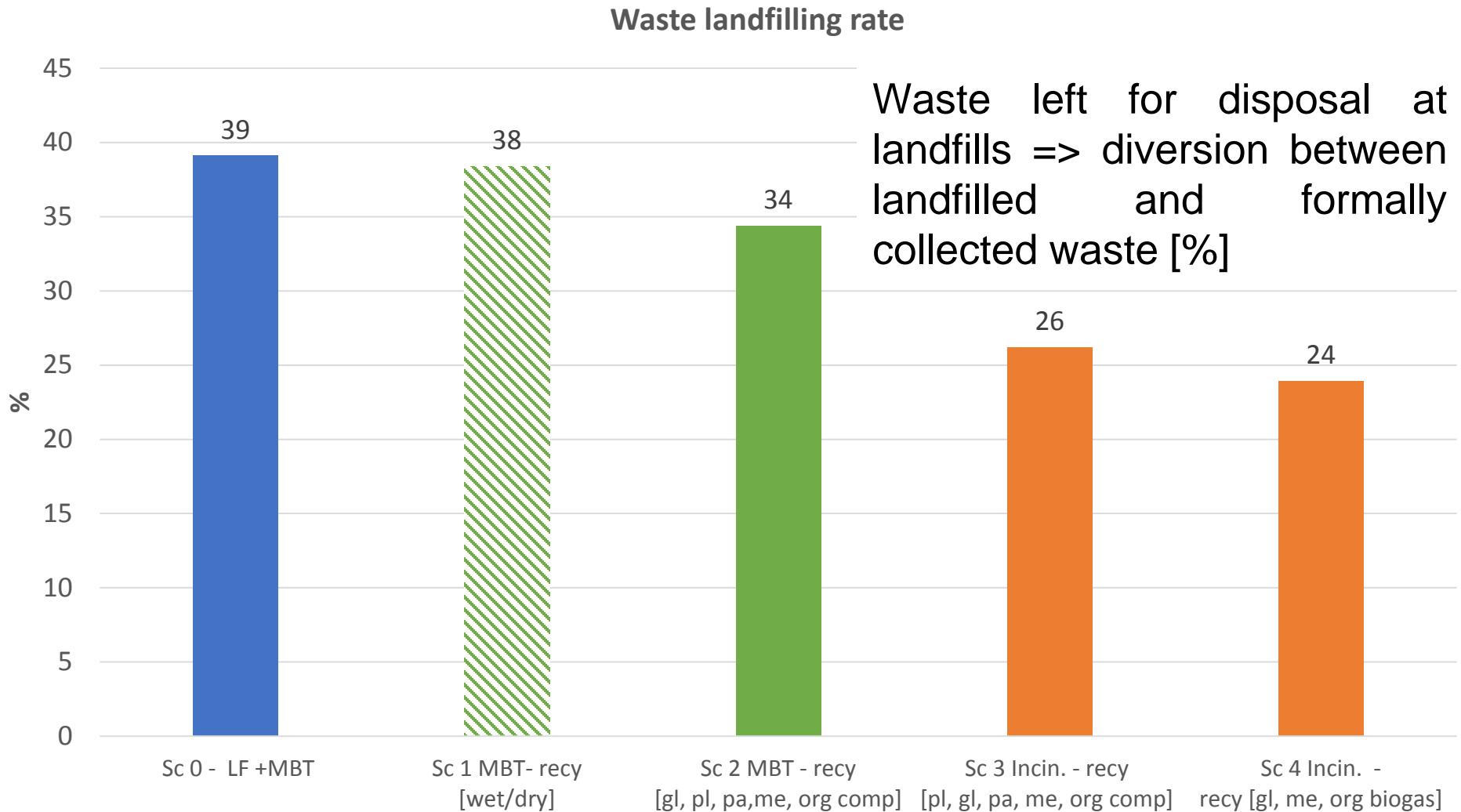
2. Recycling Rate [%]



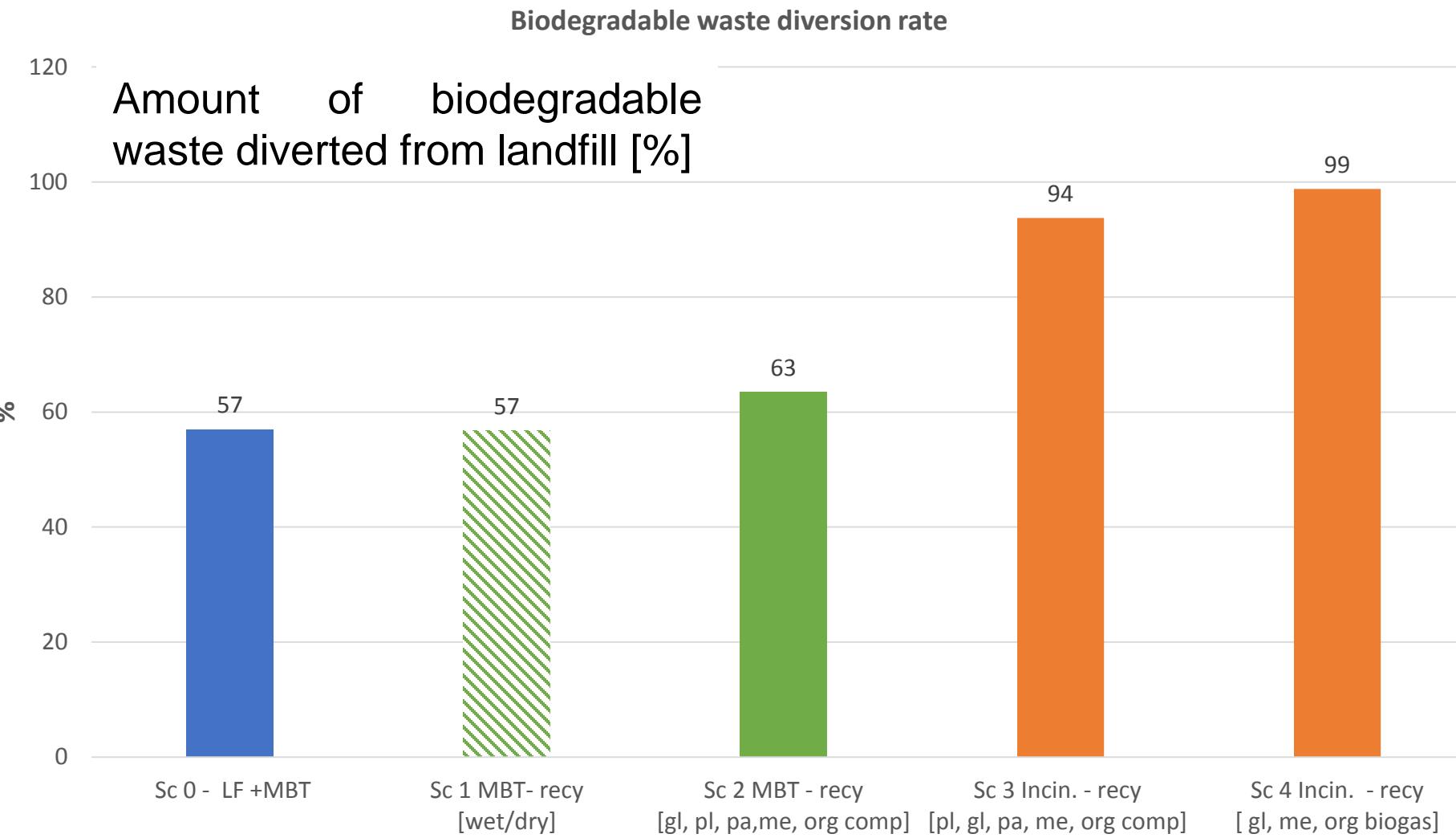
3. Energy recovery rate [%] - results



4. Landfilling Rate [%]

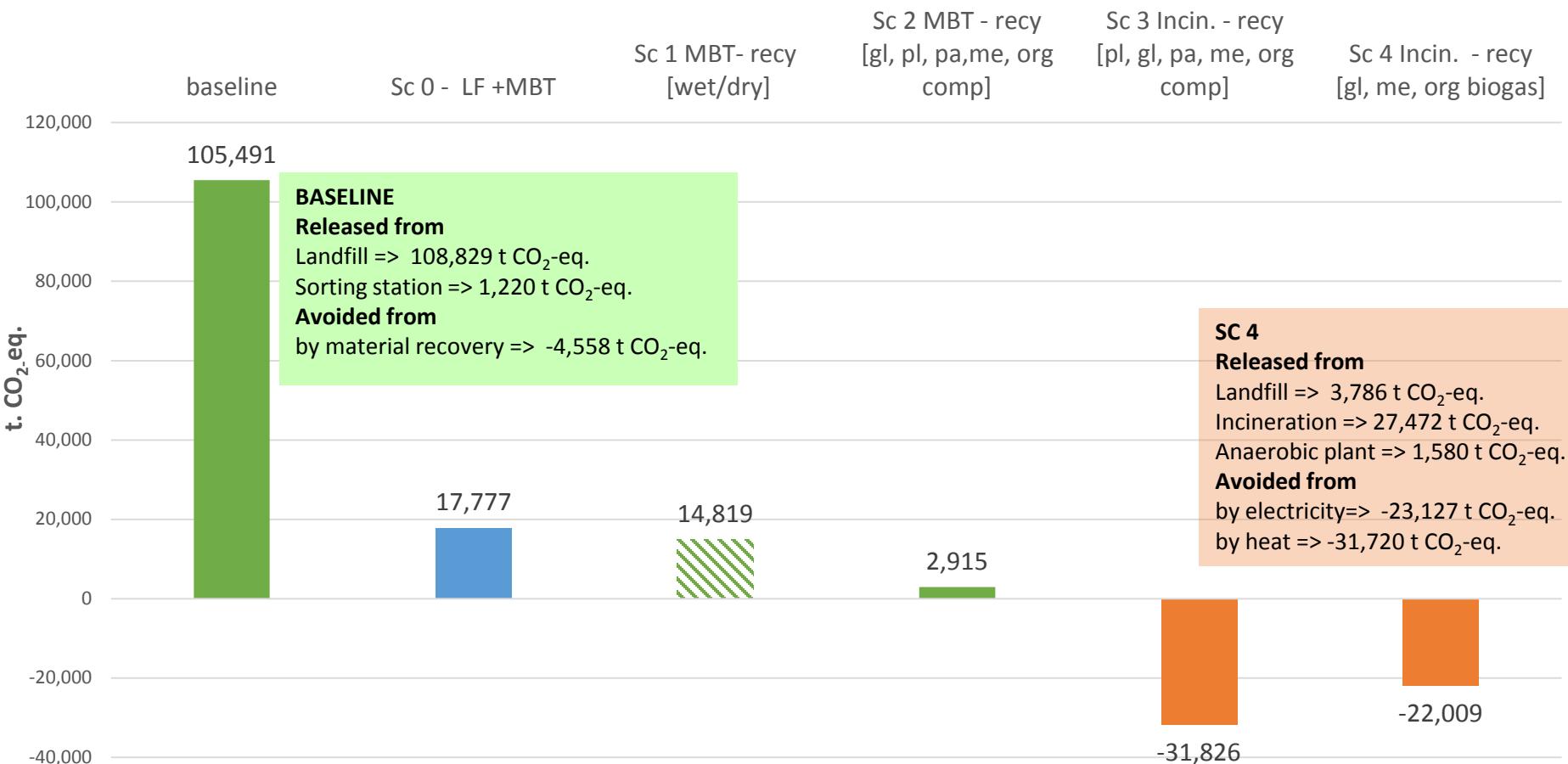


5. Biodegradable waste diversion rate [%]



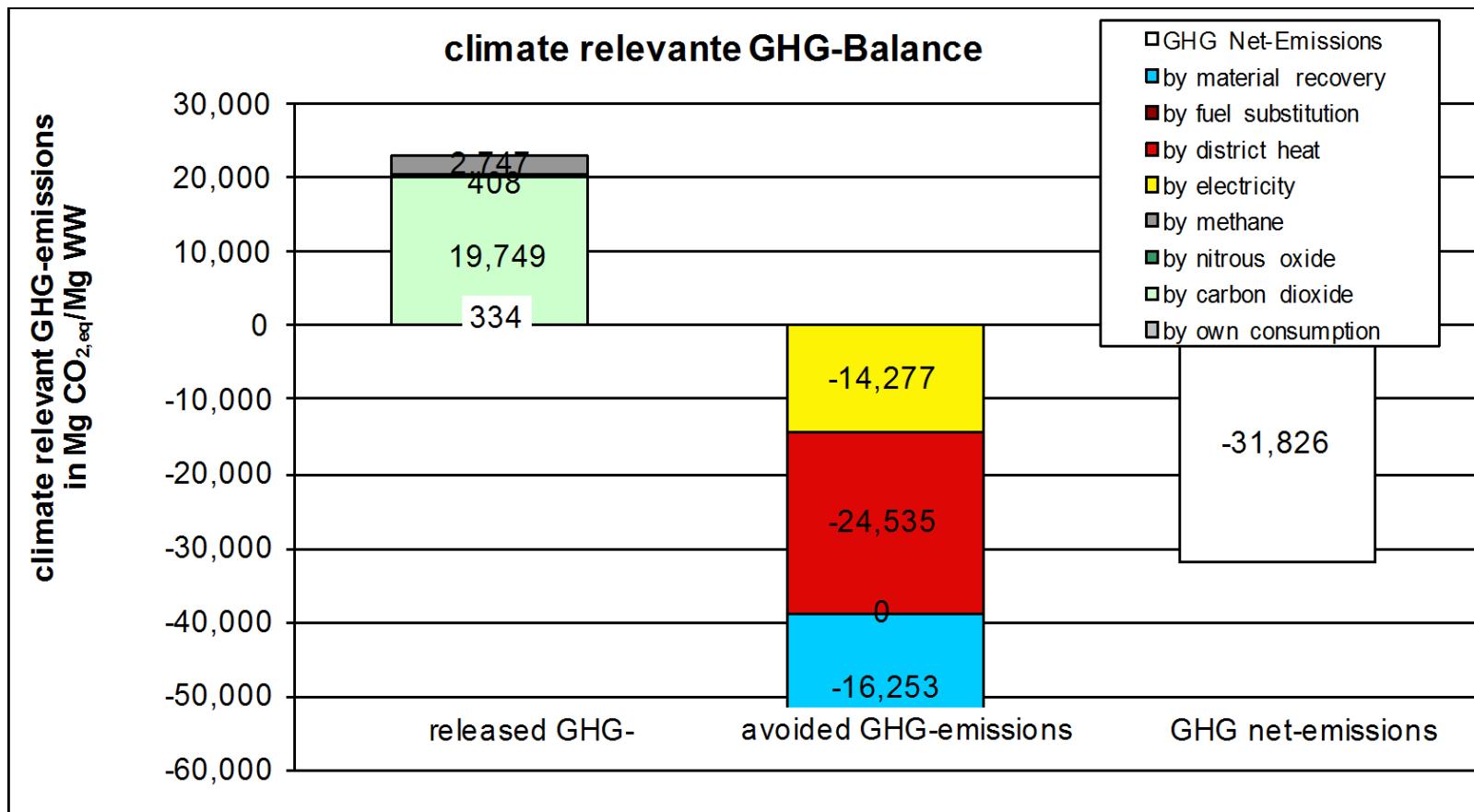
6. Total greenhouse gas emissions (excl. subsystem collection) [t CO₂-eq.]

Total greenhouse gas emissions per scenario (excl. subsystem collection) in [t. CO₂-eq.]



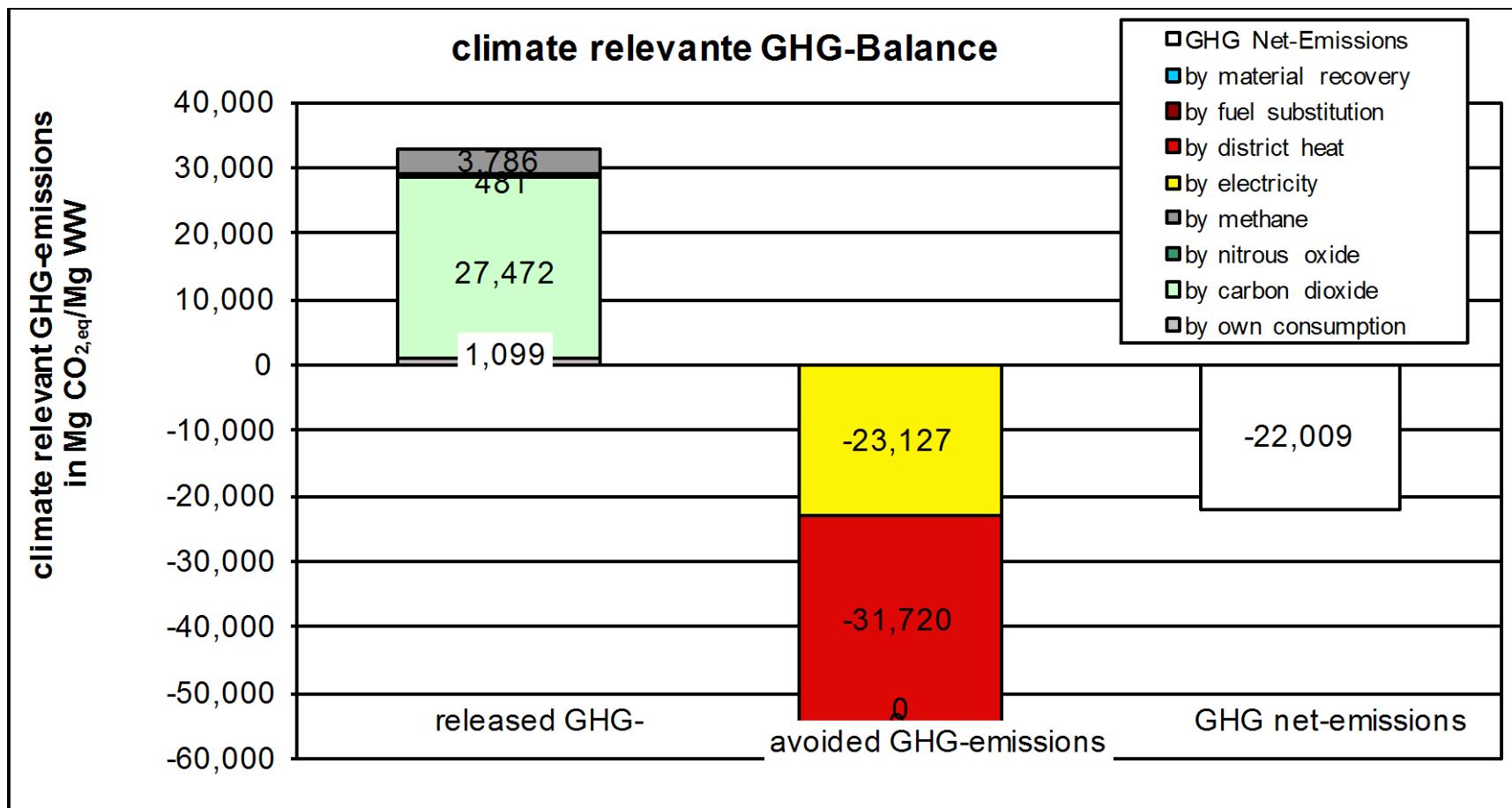
6. Greenhouse Gas Emissions in [t. CO₂-eq. pro formal collected waste]

Sc 3 Incin. - recy [pl, gl, pa, me, org comp]



6. Greenhouse Gas Emissions in [t. CO₂-eq. pro formal collected waste]

Sc 4 Incin. - recy [gl, me, org biogas]



III. Social assessment - indicators

- 1.Odour
- 2.Visual impact
- 3.User Convenience & Complexity
- 4.Private space
- 5.Noise
- 6.Traffic
- 7.Job Creation in total



Impact on subsystems

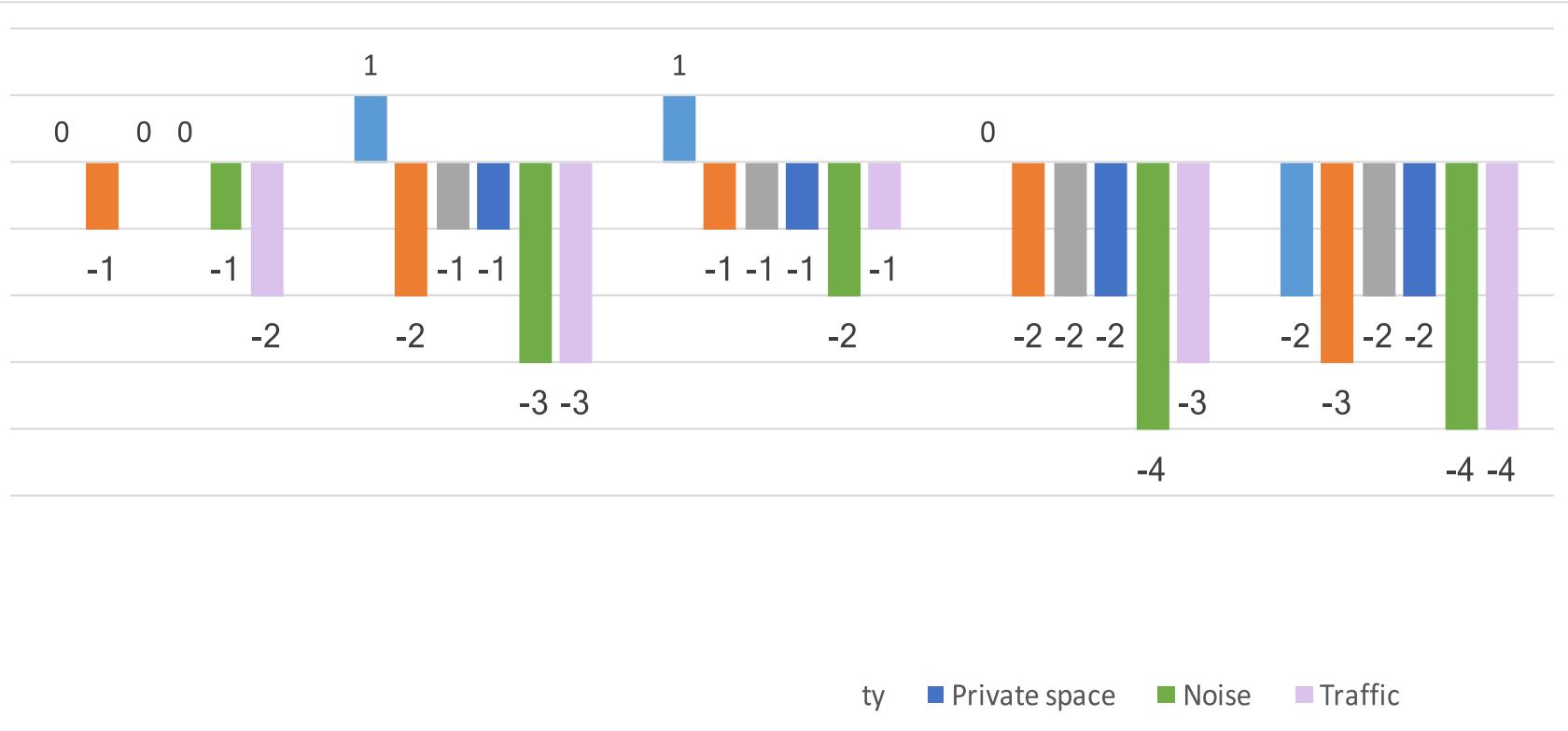
- Bin & containers system
- Collection & Transport
- Treatment & Disposal

Expert based review

Quantitative based on literature data

1.-7. Social assessment - results

The higher the score the better



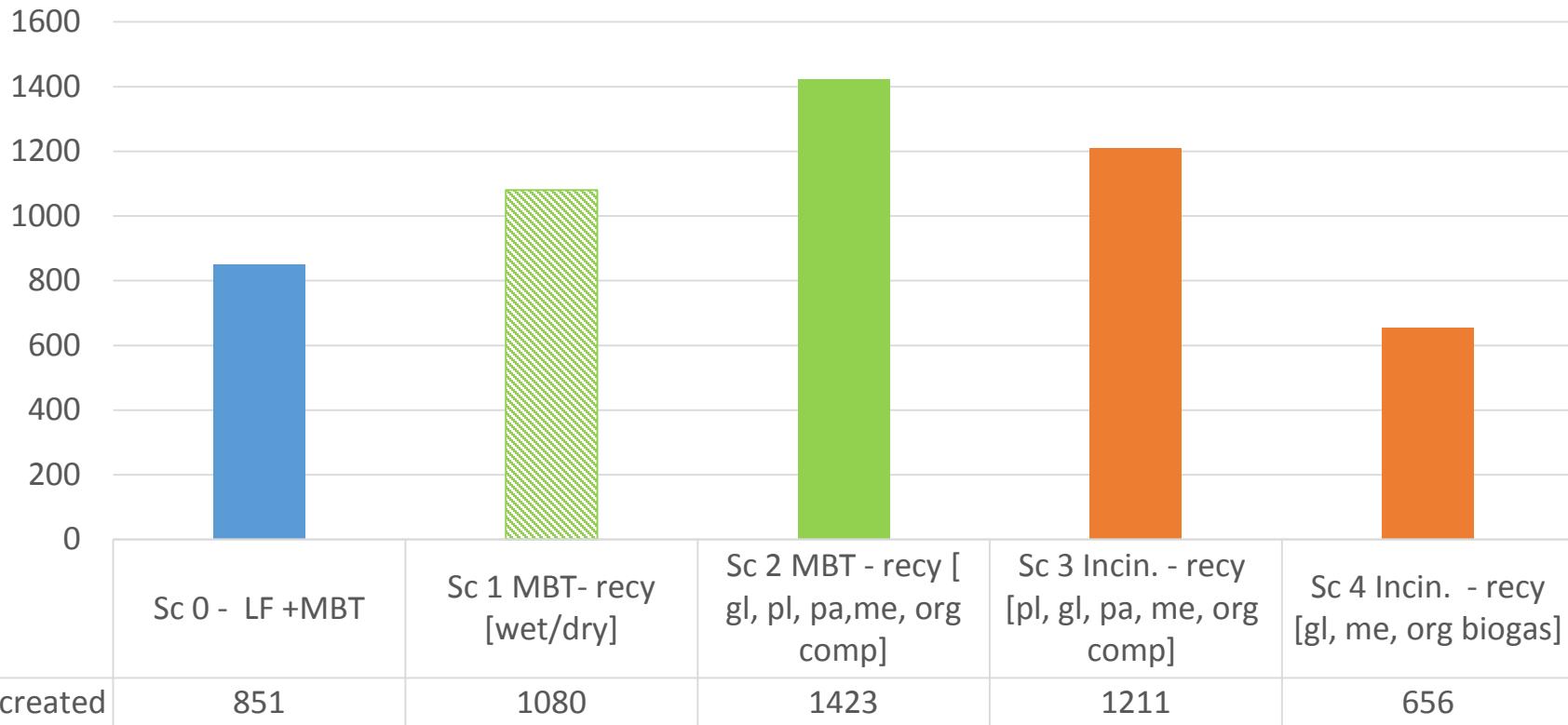
Results of qualitative social assessment based on expert review from BOKU & TUD

1. -7. Social Assessment – drawbacks of qualitative assessments

- The scoring of social indicators is **highly SUBJECTIVE!**
- Depending on the social indicator it happens, that „doing nothing“ (remaining in the status-quo situation) can bring „better“ results, e.g. separate collection and user convenience.
- The **number and stratification of respondents** may have impact on results.
- How to integrate the social results in an overall result (economy, environment, social, technical)?

8. Job creation - results

Job creation: Number of new jobs (excl. admin staff) created as a result of introduction of WM-scenario (including all treatment facilities, recycling activities, collection system)



Technical assessment (Methodology)

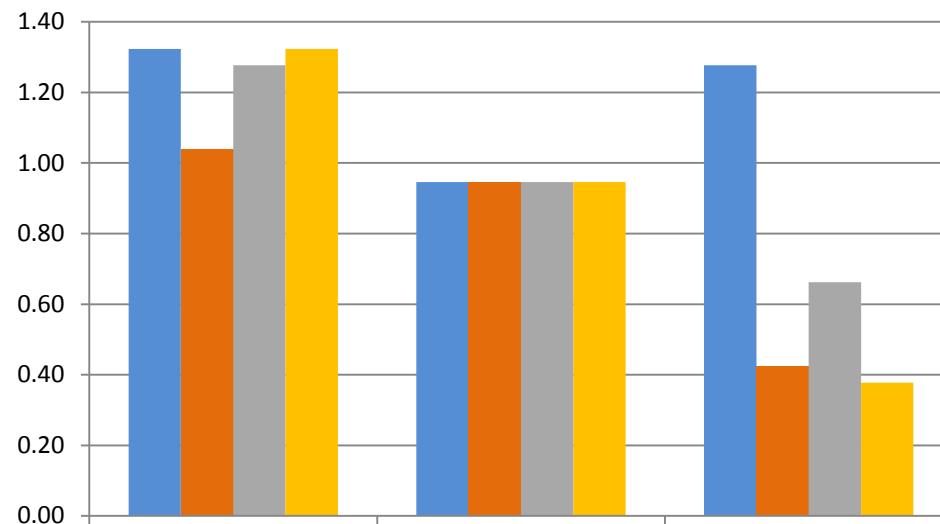
- Ranking from 4 (**applies**), 3, 2, 1 (**does not apply**) to evaluate waste treatment technologies (landfill, composting, sorting, MBT)
- Example:

| Indicator | Technology | | | |
|---|------------|-----|------------|--------------|
| | Landfill | MBT | Composting | Incineration |
| Technical reliable | | | | |
| Qualified personnel and maintenance not required | | | | |
| Not Flexible to quantity of input material | | | | |
| Quality of input material required | | | | |

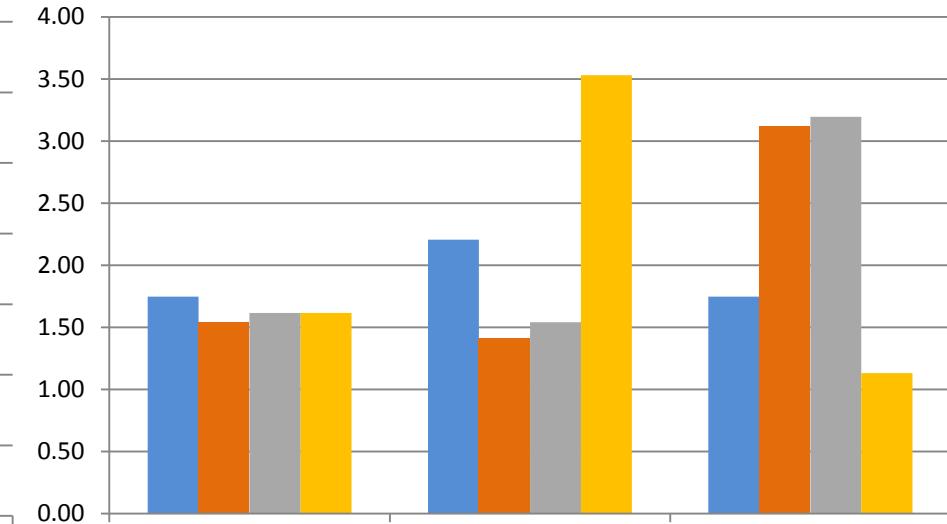
Technical assessment - remark

Opinions from experts differ => concluding not possible to argue differences in results of scenario

Sc 0 - LF +MBT



Sc 4 Incin. - recy [gl, me, org biogas]



■ Technical reliability

■ Sensitivity to quantity of input material

■ Qualified personnel and maintenance

■ Sensitivity to quality of input material

Conclusion I

| | Sc 0 - LF +MBT | Sc 1 MBT- recy [wet/dry] | Sc 2 MBT – recy [gl, pl, pa,me, org comp] | Sc 3 Incin. - recy [pl, gl, pa, me, org comp] | Sc 4 Incin. - recy [gl, me, org biogas] |
|--|-------------------|-----------------------------|---|---|---|
| Investment costs [m€] | 34.4 | <u>33.1</u> | 34.3 | 73.7 | <u>80.4</u> |
| Annual discounted investment costs [m€/year] | 3.8 | <u>3.7</u> | 3.8 | 8.1 | <u>8.9</u> |
| Annual operating costs [m€/year] | 8.9 | 8.8 | <u>9.2</u> | 7.2 | <u>6.3</u> |
| Total annual costs [m€/year] | <u>11</u> | <u>10.8</u> | <u>11.4</u> | <u>11.6</u> | <u>11.1</u> |
| Self financing rate [%] | <u>47</u> | 58 | 55 | 78 | <u>88</u> |
| Total revenues [m€/yr] | <u>1.7</u> | 2.9 | 2.8 | 7.7 | <u>9.1</u> |
| Source sep. rate [%] | <u>6</u> | 14 | <u>29</u> | <u>29</u> | 21 |
| Recycling rate [%] | <u>9</u> | 12 | <u>19</u> | 18 | 10 |
| Energy recovery rate [%] | 40 | 33 | 34 | <u>29</u> | <u>41</u> |
| Landfilling rate [%] | <u>39</u> | 38 | 34 | 26 | <u>24</u> |
| Biodegradable waste diversion rate [%] | <u>57</u> | 57 | 63 | 94 | <u>99</u> |

Conclusion I

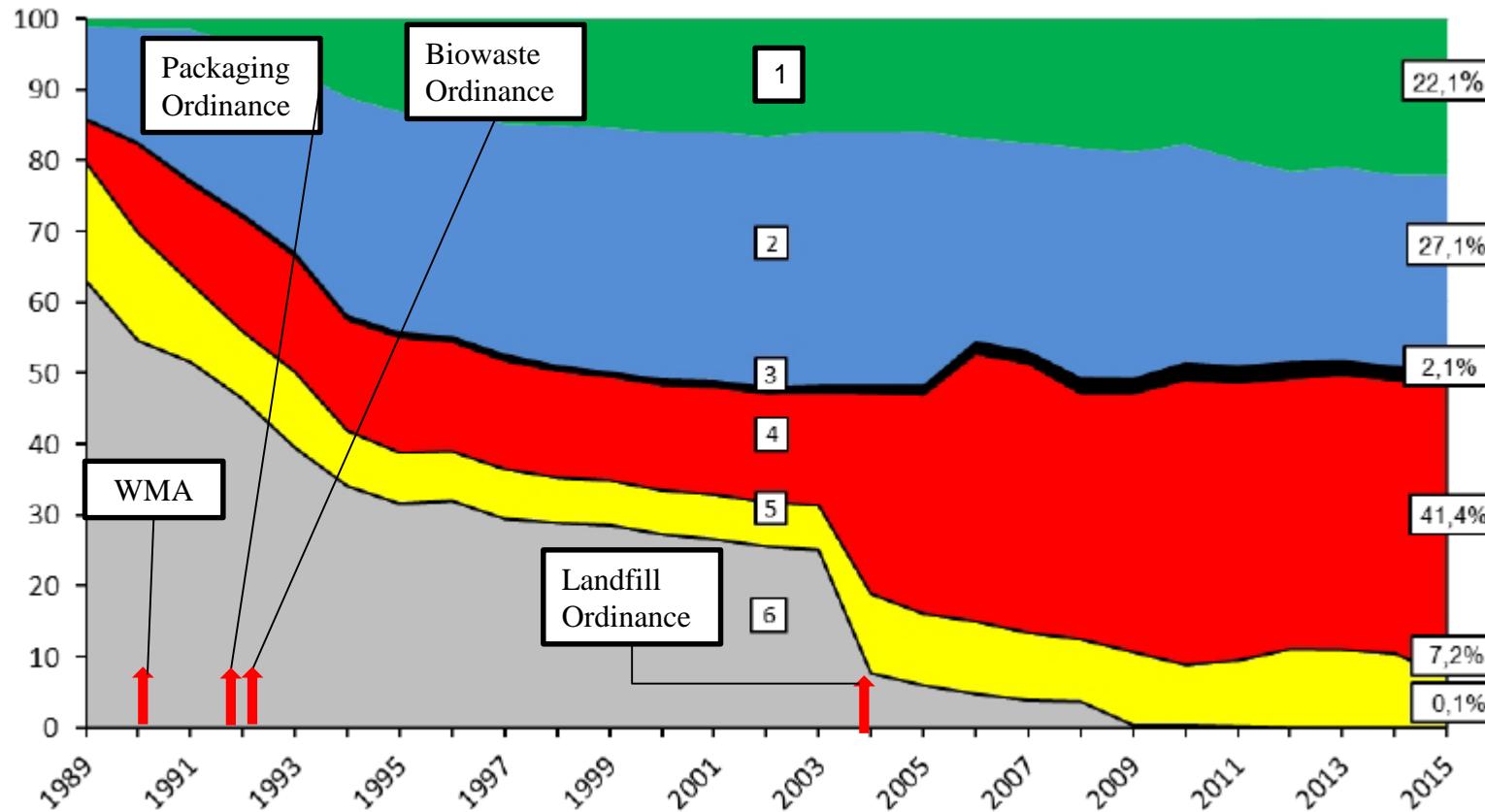
- Keep in mind, that **costs** for subsystem treatment are mainly based on EU-level and will be lower in Belarus.
- Cost-related indicators give a **rough indication**, and show differences in the scenarios, do not take cost information “too seriously”.
- **Job creation** based partly on literature data=> in reality more jobs could be created.
- **Qualitative indicators** (social & technical) are **subjective**, results could change if other experts are included.

Conclusion II

- We presented you a multitude of indicators, **BUT** decision makers have to take decisions for the future!
- We provided you an overview of the **key effects associated with a decision (scenario)**.
- This information gives you the opportunity to actively address these associated effects (especially the negative).
- Decisions (ranking of scenarios) depend on **YOUR goals and PRIORITIES**.
- Every scenario has pros and cons.
- **Good quality data on waste generation and composition are most important prerequisite for PLANNING!**

Conclusion III

Development of waste management in Austria over time



Source: Austrian – Federal Waste Management Plan - 2017

1 composting 2 recycling 3 WEEE + hazardous waste 4 Thermal treatment (waste to energy) 5 MBT 6 Landfill

Thank you for your attention!



University of Natural Resources and Life Sciences, Vienna

Department of Water, Atmosphere and Environment

Institute of Waste Management

abf@boku.ac.at, www.wau.boku.ac.at/abf.html

Phone: +43 (0)1 318 99 00, Fax: +43 (0)1 318 99 00 350

Muthgasse 107/III, A-1190 Vienna



List of literature

- Aparcana, S., Salhofer S. (2013): Application of a methodology for the social life cycle assessment of recycling systems in low income countries: three Peruvian case studies.
- Aparcana, S., Salhofer S. (2013): Development of a social impact assessment methodology for recycling systems in low-income countries.
- Banar, M. et. al (2008): Life cycle assessment of solid waste management options for Eskisehir, Turkey.
- Bundesministerium für Land- und Forstwirtschaft, Umwelt und Wasserwirtschaft: (2017): Bundesabfallwirtschaftsplan – Entwurf.
- Boer, E. et. al (2005): Waste Management Planning and Optimisation.
- Brunner, P.H., Fellner, J. (2007): Setting priorities for waste management strategies in developing countries.
- Cellini, R. S., Kee J. E. (2010): Cost-Effectiveness and Cost-Benefit Analysis
- Demirer, G. (2006): Life cycle assessment of municipal solid waste management methods: Ankara case study.
- Dienes, T. (2012): Environmental assessment and policy options for solid waste systems and technologies in Budapest with EASEWASTE.

List of literature

- Dreyer, C. L. et. al (2006): A Framework for Social Life Cycle Impact Assessment
- Engel, H., Schleiss, K. (2005): Schlussbericht Nutzwertanalyse Speiseabfälle.
- European Commission (1996): Cost-benefit analysis of the different municipal solid waste management systems.
- Grassinger, D., Salhofer, S. (1998): Methoden zur Bewertung Abfallwirtschaftlicher Maßnahmen.
- Hauschild, M. Z., Barlaz M. A. (2011): LCA of Waste Management Systems.
- Hogg, D., Eunomia Research & Consulting (2001): Costs for Municipal Waste Management in the EU.
- Hunkeler, D. et. al (2008): Environmental Life Cycle Costing.
- Laurent, A. et. al (2013): Review of LCA studies of solid waste management systems – Part I: Lessons learned and perspectives.
- Laurent, A. et. al (2013): Review of LCA studies of solid waste management systems – Part II: Methodological guidance for a better practice.
- Malarin, H., Vaughan, J. W. (1997): An Approach to the Economic Analysis of Solid Waste Disposal Alternatives.

List of literature

Margallo, M. et. al (2014): Environmental sustainability assessment in the process industry: A case study of waste-to-energy plants in Spain.

Martinez-Sanchez, V. et. al (2014): Life cycle costing of waste management systems: Overview, calculation principles and case studies.

Mutavchi, V. (2012): Solid waste management based on cost-benefit analysis using the WAMED model.

Obersteiner, G.; Ramusch, R.; Scherhaufer, S. (2014): Planning and Assessment of Waste Management Systems. ISWM Concept and Implementation. Institut für Abfallwirtschaft der Universität für Bodenkultur Wien, Vorlesung, Wien.

Obersteiner, G.; Ramusch, R.; Scherhaufer, S. (2014): Planning and Assessment of Waste Management Systems. Institut für Abfallwirtschaft der Universität für Bodenkultur Wien der Universität für Bodenkultur Wien, Vorlesung, Wien

Obersteiner, G.; Ramusch, R.; Scherhaufer, S. (2014): Planning and Assessment of Waste Management Systems. SEA Scenario Building. Institut für Abfallwirtschaft der Universität für Bodenkultur Wien der Universität für Bodenkultur Wien, Vorlesung, Wien

Österreichisches Ökologie-Institut für angewandte Umweltforschung (2004): Strategische Umweltprüfung „Salzburger Abfallwirtschaft“.

List of literature

- Salhofer, S. (2001): Kommunale Entsorgungstechnik. Planung, Gestaltung und Bewertung entsorgungslogistischer Systeme für kommunale Abfälle.
- Shekdar, A. V. (2008): Sustainable solid waste management: An integrated approach for Asian countries.
- Shekdar, A. V., Mistry, P. B. (2001): Evaluation of multifarious solid management systems – A goal programming approach.
- Sim, N. (2011): Case Study on Solid Waste Management in Bishek, Kyrgyz Republic: Imperial College London.
- Swar, T. E. et. al (2011): Environmental Life Cycle Costing: a code of practice.
- Tulokhonova, A., Ulanova O. (2013): Assessment of municipal solid waste management scenarios in Irkutsk (Russia) using a life cycle assessment-integrated waste management model.
- Tchobanoglous, G., Kreith, F., 2002. Handbook of solid waste management, second edition. McGraw-Hill, New York, USA.

List of literature

Thiel, S., 2007. Ersatzbrennstoffe in Kohlekraftwerken-Mitverbrennung von Ersatzbrennstoffen aus der mechanisch biologischen Abfallbehandlung in Kohlekraftwerken. TK Verlag, Nietwerder, Germany.

Tsilemou, K., Panagiotakopoulos, D., 2006. Approximate cost functions for solid waste treatment facilities. *Waste Manag. Res.* 24, 310–322. doi:10.1177/0734242X06066343.

UN-Habitat (2009): Solid Waste Management in the Worlds cities: Nairobi: WASTE.

Woon, K. S., Lo I. M. C. (2015): An integrated life cycle costing and human health impact analysis of municipal solid waste management options in Hong Kong using modified eco-efficiency indicator.

Wu, R. (2014): Review. Social Life Cycle Assessment Revisited.

Zurbrügg, C. (2013): Assessment methods for waste management decision-support in developing countries.